

Hello,

We are very pleased to present the following machine for your review and approval:

1992 Okamoto 12-24DX Hydraulic Surface Grinder

Magnetic Chuck Size: 12" x 24"
Maximum Longitudinal Travel: 29.5"
Maximum Cross Travel: 13.5"
Wheel to Table Surface: 13.6"
Table Load Capacity: 925 lbs.
--Table--
T-Slots (Number of slots x width) 3 x 0.7"
Hydraulic Feed Rate: 1.0 - 82 ft./min.
Hand Feed per Revolution: 1.85"
--Crossfeed--
Hydraulic Intermittent Crossfeed: 0.02" - 0.8"
Hydraulic Continuous Crossfeed Rate: 4 - 40 ft./min.
Crossfeed Per Revolution: 0.250"
Handfeed Dial Graduation: 0.001"
--Wheelhead--
Automatic Vertical Feed per Table Stroke:
0.00005" - 0.0015" (10 settings)
Rapid Feed Rate: 16" / min.
--Manual Pulse Feed--
(x.1)0.00001", (x1)0.0001" , (x10)0.001"
--Grinding Wheel--
Size: 12" x 1.5" x 5"
Speed: 1,800 rpm/60Hz.
--Motors--
Grinding Wheel Spindle: 5 HP
Hydraulic Pump: 2 HP
Vertical Rapid Feed & Downfeed: 0.5 AC Servo
Floor Space: approx. 107" x 75" x 70"
Weight: approx. 5,400 lbs.

-EQUIPPED WITH-

Coolant tank
Pump and magnetic particle separator
Over the wheel dresser



PRICE.....\$18,500

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com



