

Hello,

We are very pleased to present the following machine for your review and approval:

## 1992 Union BFT 125-III

### Horizontal Boring Mill

Working spindle diameter: 125 mm / 4.92in  
Max. diameter at facing work: 1400 mm / 55.12 in  
Max. diameter at boring without faceplate:  
750 mm / 29.53  
Max. diameter at flange facing without faceplate:  
1400 mm / 55.12 in  
Spindle stroke (W): 930 mm / 36.61 in  
Faceplate diameter: 785 mm / 30.91 in  
Max. distance between center of working spindle  
and chucking area (Y): 2000 mm / 78.74 in  
Max. distance between faceplate and work rest:  
3700 mm / 145.67 in  
Clamping table height: 970 mm / 38.19 in  
Longitudinal travel to working spindle (Z):  
2000 mm / 78.74 in  
Cross motion (X): 2000 mm / 78 in  
Table surface: 1400 x 1600 mm / 55.12 in x 63 in  
Table loading: 3 000 kg / 6613 lbs  
Total installed power: 17,50 kwt  
Overall dimensions: 7325 x 3500 x 4780 mm  
/ 288.4 in x 137.8 in x 188.2 in  
Weight of machine: 30 800 kg / 50,000 lbs

#### -EQUIPPED WITH-

Face Plate  
Tailstock Attachment



**PRICE.....\$59,900**

Best Regards,

**Mike Heim - Sales Manager**



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