

Hello,

We are very pleased to present the following machine for your review and approval:

1993 Amada PEGA 345Q

CNC Turret Punch

Capacity 33 tons

Sheet Size 40 x 50

Thickest Material 1/4"

Max Hole Diameter 4.5"

Number of Turret Stations 58 Station

Strokes Per Minute 350

Axis Speed 2000 IPM

Hits Per Min. 1" centers 220



-EQUIPPED WITH-

Fanuc 04PC CNC Control

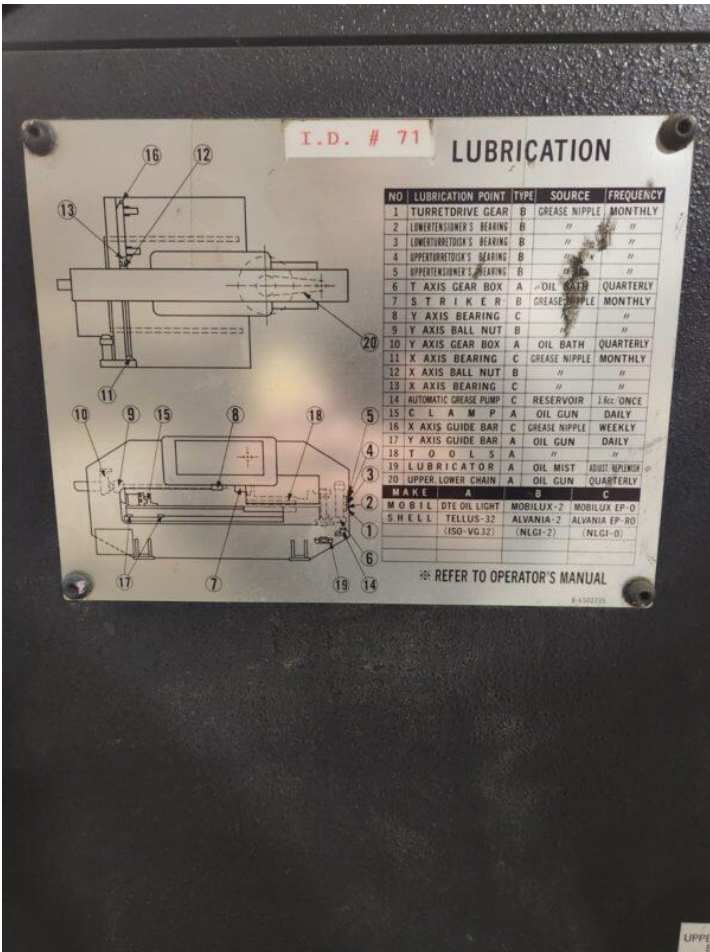
PRICE.....\$22,900

Best Regards,

Tobin Demos - General Manager



Two Spade Machinery LLC
Office: (802) 376-8157
Email: tobin@2spade.com





EQUIPMENT

PEGA 304050Q

POWER SUPPLY

PHASE

3

VOLTS

460/400/230/230

FREQUENCY

(HZ)

60 / 50 / 60 / 50

INTERRUPTING CURRENT (KA)

14 / 14 / 22 / 22

986122-03-9

MOTOR

MARK

TYPE

HP

AMPS

m 1

YEFOU-KK

7.5

8.5 / 10.0 / 17.0 / 17.5

m 4

IK-FCKL8

3

4.0 / 4.7 / 7.7 / 6.1

/ / /

/ / /

TOTAL

12.5 / 14.7 / 24.7 / 25.6

986122-07-A

SERVO MOTOR

AXIS

TYPE

HP

VOLTS

AMPS

X

FANUC-AC7L

3.8

122

37

Y

FANUC-AC10L

6

143

51

T

FANUC-AC30

4.5

133

22

C

FANUC-AC6L

2

78

16.9

TOTAL

126.9

660501408-A

TRANSFORMER

MARK

TYPE

PHASE

CAPACITY (VA)

NC

FANUC 0176

1

1100

MH

FANUC 0421

3

6500

ABE

FANUC 0464

3

3500

TF20

WT-1534

1

1534

TOTAL

12634

986122-12-0