

Hello,

We are very pleased to present the following machine for your review and approval:

1999 BROTHER TC-S2A CNC Drill & Tap Center

Table Work Area: 31.5" L x 12.6" W
X-Axis Travel: 23.5"
Y-Axis Travel: 18.2"
Z-Axis Travel: 14.1"
Table to Spindle Nose: 5.5" Min. - 16.1" Max.
Spindle Speeds: 16-10,000 RPM
Max. Spindle Speed in Tapping Mode: 6,000 RPM
Spindle Taper: # 30
Spindle Motor (10 Minutes / Continuous):
 11.2 HP / 6.6 HP
Rapid Traverse (X, Y): 1,417 IPM
Rapid Traverse (Z): 1,969 IPM
Cutting Feedrate (X,Y,Z): 2.0 IPM - 394 IPM
Manual Feedrate (X,Y,Z): 2.0 IPM - 155 IPM
Maximum Table Load Capacity: 330 Lbs.
ATC: 14 Positions
Maximum Tool Weight: 6.6 Lbs.

-EQUIPPED WITH-

Brother A00 CNC Control (Conversational or G-Code)
Automatic Tool Changer
Coolant System
INDEXING TABLE

Serial Number: 111494



PRICE.....\$11,900 FOB (MI Location)

Best Regards,

Mike Heim - Sales Manager



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