

Hello,

We are very pleased to present the following machine for your review and approval:

## **2004 Haas VF-7D/40**

### **Vertical Machining Center**

**TABLE SIZE: 84" x 28"**  
**MAX TABLE WEIGHT: 4,000 LBS**  
**X-AXIS TRAVEL: 84"**  
**Y-AXIS TRAVEL: 32"**  
**Z-AXIS TRAVEL: 30"**  
**SPINDLE SPEED: 15,000 RPM**  
**SPINDLE MOTOR: 20 HP**  
**SPINDLE TAPER: CT-40**  
**TOOL CHANGER: 40 ATC**  
**MACHINE SIZE: 214"L x 102"W x 129"H**  
**MACHINE WEIGHT: 25,600 LBS**



### **-EQUIPPED WITH-**

**HAAS CNC CONTROL**  
**USB DRIVE**  
**RIGID TAPPING**  
**RENISHAW PROBE**  
**TOOL PRESETTER**  
**PROGRAMMABLE COOLANT NOZZLE**  
**TELESCOPIC WAY COVERS**  
**SPINDLE ORIENTATION**

**PRICE . . . . . \$49,500**

Best Regards,

**Mike Heim - Sales Manager**



***Two Spade Machinery LLC***  
***Office: (860) 356-4439***  
***Mobile: (860) 538-7814***  
***Email: mike@2spade.com***





**HAAS** MODEL **VF-7D/40**

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER ..... **34107**

DATE OF MFG ..... **02/04**

VOLTAGE ..... 360-480

PHASE ..... 3

HERTZ ..... 50/60

FULL LOAD ..... 20 AMPS

LARGEST LOAD ..... 35 AMPS

SHORT CIRCUIT

INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM ..... **96** **8100**

OVER CURRENT PROTECTION PROVIDED  
AT MACHINE SUPPLY TERMINALS.

**WARNING**

LETHAL VOLTAGES INSIDE CABINET!  
DISCONNECT FROM POWER SOURCE  
BEFORE OPENING CABINET!  
TRAINED SERVICE PERSONNEL ONLY!

**MADE IN U.S.A.**

P/N 29-7900C REV. E