Hello,

We are very pleased to present the following machine for your review and approval:

2005 FADAL VMC 4020HT

Vertical Machining Center



Table Size: 48" x 20"
Machine Travels (X/Y/Z): 40" x 20"x 20"
Table Capacity: 3000 lbs
Spindle Taper: Cat 40
Spindle Speeds: 10 - 10,000 RPM
Transmission: High-Torque
Rapid Traverse Rate (X/Y/Z): 900 ipm
Maximum Cutting Feed Rate: 400 ipm
Tool Changer Style: Side Mount Twin Arm
Tool Changer Capacity: 24
Spindle Drive: 15 HP Vector Drive
Power Requirement: 220 Volt 3 Phase
Spindle To Table Distance: 4" - 24"

-EQUIPPED WITH-

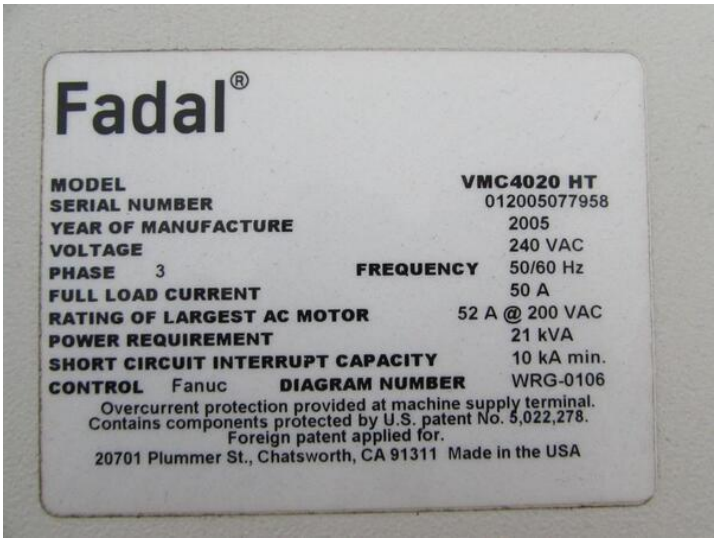
Fanuc 18i-MB5 CNC Control
24 station Twin-Arm Automatic Tool Changer
4th Axis Control and Programmable Rotary Table
Coolant System

PRICE.....$34,900

Best Regards,

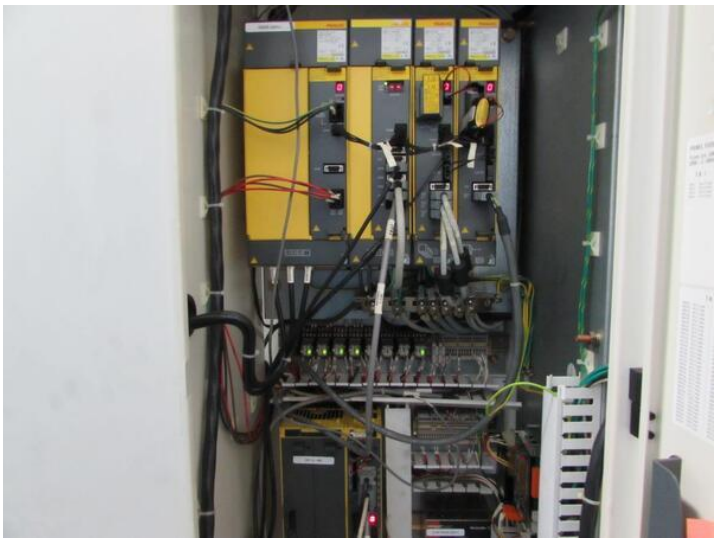
Mike Heim - Sales Manager

Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com


Fadal®
MODEL VMC4020 HT
SERIAL NUMBER 012005077958
YEAR OF MANUFACTURE 2005
VOLTAGE 240 VAC
PHASE 3 FREQUENCY 50/60 Hz
FULL LOAD CURRENT 50 A
RATING OF LARGEST AC MOTOR 52 A @ 200 VAC
POWER REQUIREMENT 21 kVA
SHORT CIRCUIT INTERRUPT CAPACITY 10 kA min.
CONTROL Fanuc DIAGRAM NUMBER WRG-0106
Overcurrent protection provided at machine supply terminal.
Contains components protected by U.S. patent No. 5,022,278.
Foreign patent applied for.
20701 Plummer St., Chatsworth, CA 91311 Made in the USA


Fadal
VMC 4020


COOL
POWER

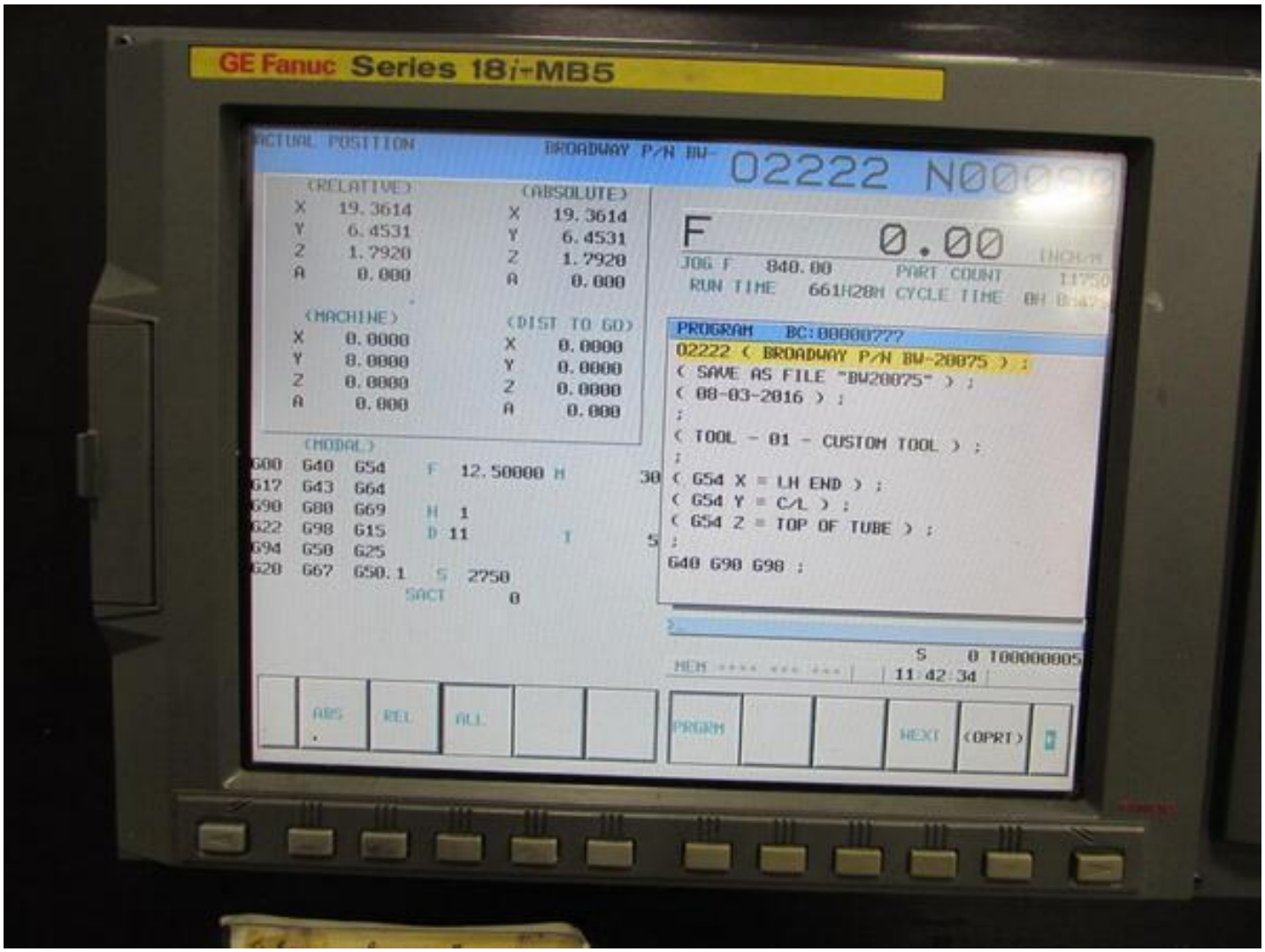











GE Fanuc Series 18i-MB5
ACTUAL POSITION
BROADWAY P/N BW-
02222 N00000
(RELATIVE)
X 19.3614
Y 6.4531
Z 1.7920
A 0.000
(ABSOLUTE)
X 19.3614
Y 6.4531
Z 1.7920
A 0.000
F 0.00
JOG F 840.00
PART COUNT
RUN TIME 661H28M CYCLE TIME
(MACHINE)
X 0.0000
Y 0.0000
Z 0.0000
A 0.000
(DIST TO GO)
X 0.0000
Y 0.0000
Z 0.0000
A 0.000
PROGRAM BC:00000777
02222 (BROADWAY P/N BW-20075) ;
(SAVE AS FILE "BW20075") ;
(08-03-2016) ;
;
(TOOL - 01 - CUSTOM TOOL) ;
;
(G54 X = LH END) ;
(G54 Y = C/L) ;
(G54 Z = TOP OF TUBE) ;
;
G40 G90 G98 ;
(MODAL)
G00 G40 G54 F 12.50000 M
G17 G43 G64
G90 G80 G69 H 1
G22 G98 G15 D 11 T
G94 G50 G25
G20 G67 G50.1 S 2750
SACT 0
S 0 T00000005
MEM
11:42:34
ABS
REL
ALL
PRGRM
NEXT
(OPRT)