

Hello,

We are very pleased to present the following machine for your review and approval:

2005 Haas MDC-500

Vertical Machining Center

Table Size: 20" x 12¾" (dual tables)

Table Travels: (x) 20"

(y) 14"

(z) 20"

Table Load Capacity: 700 lbs./ table

Spindle Speed Range: 7500 rpm

Spindle Taper: CAT 40

Spindle Motor: 20 HP.

Rapid Feedrate: 1000 IPM

Maximum Cutting Feedrate: 833 IPM

Approximate Weight: 14,000 lbs.

Dimensions: 143" L x 134" D x 113" H

Electrics: 220/3/60

-EQUIPPED WITH-

Sidemount toolchanger (24+ 1)

thru spindle coolant (300 psi)

p- cool

rigid tapping

belt- type chip conveyor

USB port

Haas control



PRICE.....\$9,900

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC

Office: (860) 356-4439

Mobile: (207) 205-4761

Email: mike@2spade.com



AAS AUTOMATIO

POS-RAW DAT (ZERO RET) 000003 N00000000

	(END_PT)	(COMMAND)	(ACTUAL)	(ERROR)	(TARGET)
X	0	0	28	0	0
Y	-1	0	-31	0	0
Z	21500	21500	21512	0	21500
A	0	0	0	0	0
B	0	0	0	0	0
	INTEG	CURR	FUSE	LAG F	0.0000
X	-223	-80	10	0 DC	20.1171
Y	49	124	24	0 DE	20.1172
Z	-266	865	1161	0 S	0x0
A	0	0	0	0	
B	0	0	0	0	
SYSTEM TIME	0:03:45		0	FV 1	2.160
SERVO TIME	3450:54:22				
MOTION TIME	6740:22:06		00000000	MOCON#1:	005a
SPIND. TIME	5684:18:29		12007952		
IDLE TIME	0:00:16		00000000		
BILL TIME	0:00:00		1003fed2		

NNNNN 0

AT ZERO-XYZ