

Hello,

We are very pleased to present the following machine for your review and approval:

2005 Haas VF-10B-40 Vertical Machining Center

Table Size 120" x 28"
Machine Travels (X/Y/Z) 120" x 32" x 30"
Table Capacity 4000 LBS
Spindle Taper CAT 40
Spindle Speeds 7500 RPM
Transmission 2 speed gearbox
Rapid Traverse Rate (X/Y/Z)
360 IPM X, 600 IPM Y & Z
Maximum Cutting Feed Rate 360 IPM
Tool Changer Style
Side Mount Twin Arm Tool Changer
Tool Changer Capacity 40 Stations
Tool Change Time 2.8 Seconds
Max Tool Length 16" From Gage Line
Max Tool weight 12 LBS
Spindle Drive 20 HP
Power Requirement 195-260 Volt 3 Phase
Spindle To Table Distance 4"-34"
Electrics: 208/230 Volt, 3 Phase.
Approximate Machine Dimensions:
258.00"L x 98.00"W x 114.00"H



-EQUIPPED WITH-

Haas Maincon Control Upgrade, Brushless 4th Axis Drive, 20 HP 2-Speed Gear Box, Renishaw Probing System with Part Probe & Tool Probe, 7,500 RPM Maximum Spindle Speeds, 300 PSI Thru Spindle Coolant with Auxiliary Filter, 95 Gallon Coolant Tank, Programmable Coolant, Air Blast, Chip Auger, Operator Platform, 40-Station Side Mount Twin Arm Automatic Tool Changer, Remote Jog handle, Spindle Orientation, Coordinate Rotation and Scaling, Rigid Tapping, M-Functions, CAT 40, USB Port, LED Lights, Manuals and Documentation.

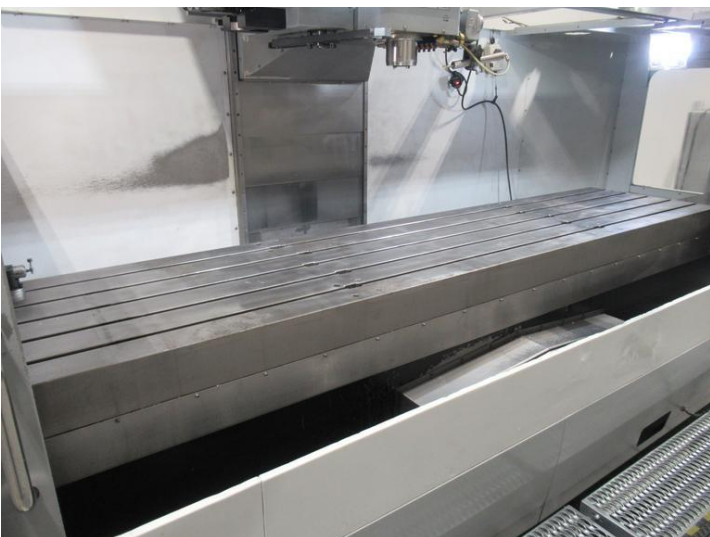
PRICE.....\$49,900

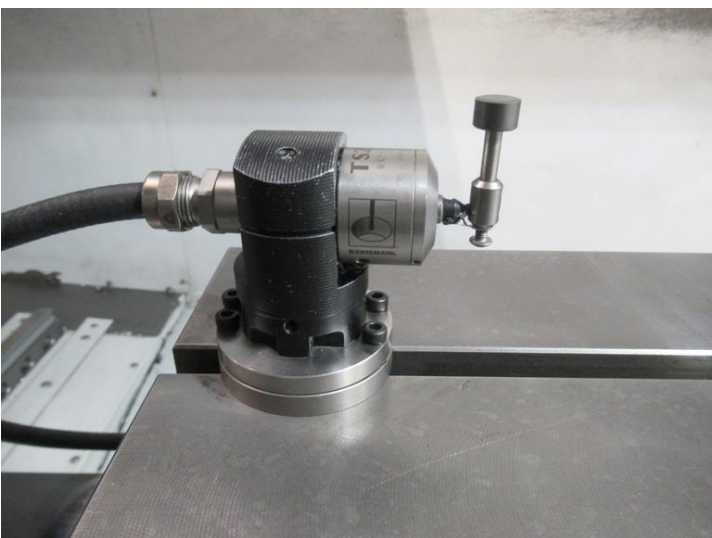
Best Regards,

Mike Heim - Sales Manager



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SERIAL NUMBER 44244

DATE OF MFG 09/05

VOLTAGE 208/230

PHASE 3

HERTZ 50/60

FULL LOAD 40 AMPS

LARGEST LOAD 35 AMPS

SHORT CIRCUIT

INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM 96 8100

OVER CURRENT PROTECTION PROVIDED
AT MACHINE SUPPLY TERMINALS.

WARNING

LETHAL VOLTAGES INSIDE CABINET!
DISCONNECT FROM POWER SOURCE
BEFORE OPENING CABINET!
TRAINED SERVICE PERSONNEL ONLY!



59	SETUP: 30G	69	4	256	33	14	70
06	I/O	VAR	ATASTORE	V/LOOKAHEAD	AINI	ACROS	PO
	SYSTEM TIME:		0: 40: 34				Flop
	SERVO TIME:		4307: 47: 20				MOC
	MOTION TIME:		56107: 65483: 65511				
	SPINDLE TIME:		11358: 00: 31				
	IDLE TIME:		0: 00: 10				ACT
	BILL TIME:		0: 00: 00				COM
							ENC
							SPI
							MA