

Hello,

We are very pleased to present the following machine for your review and approval:

2005 Haas VF-3YT Vertical Machining Center

X Axis Travel: 40"
Y Axis Travel: 26"
Z Axis Travel: 25"
Spindle Motor: 20 hp
Spindle Speed: 7,500 RPM
Spindle Taper: CT 40
Tool Changer: 24 ATC
Table Size: 25" x 54"

-EQUIPPED WITH-

Chip Auger
2-Speed Gear Box
24 Side-Mount ATC
High Intensity Lighting
Remote Jog Handle
Programmable Coolant Nozzle
Visual Quick Code Probing System (No Part Probe)
Through Spindle Coolant
Custom Macros
Coordinate Rotation & Scaling
4th Axis Pre-Wire
M19 Spindle Orientation



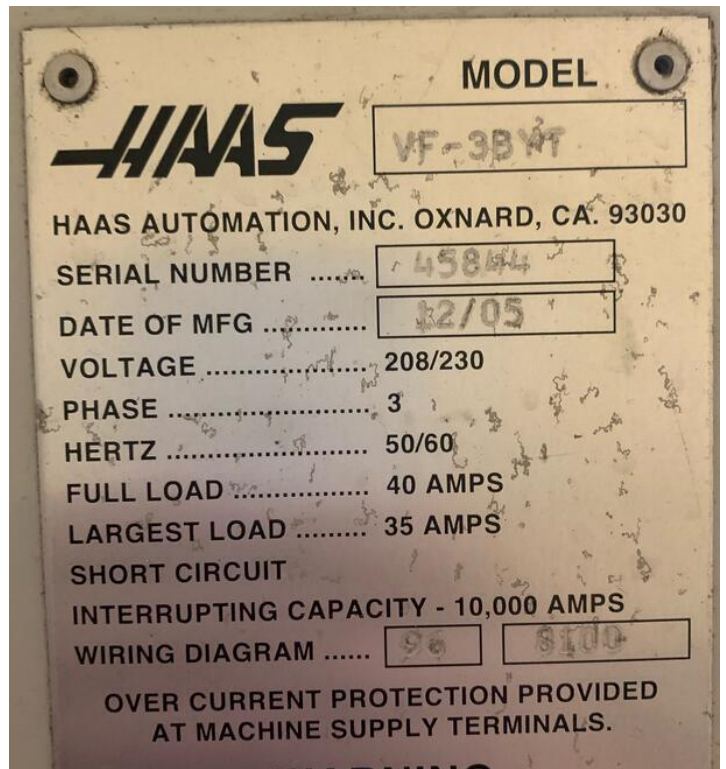
PRICE.....\$34,900

Best Regards,

Mike Heim - Sales Manager



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DGNOS (MDI)                                N00000000

INPUTS2
X Axis Z Channel 0 X Over Heat             1 X Cable Input    0 HAAS Vector Bi
Y Axis Z Channel 0 Y Over Heat             1 Y Cable Input    0 Spindle Forward
Z Axis Z Channel 0 Z Over Heat             1 Z Cable Input    0 Spindle Reverse
A Axis Z Channel 0 A Over Heat             1 A Cable Input    0 Lock Spindle
B Axis Z Channel 0 B Over Heat             1 B Cable Input    1 Spindle At Spd
                                           1 Spindle Stopper
                                           Spindle Fault
X Home Switch    0 X Drive Fault           0 Spindle Z Chan.  0 Spindle Locked
Y Home Switch    0 Y Drive Fault           0 SP Cable Fault
Z Home Switch    0 Z Drive Fault           0 SP Over Heat
A Home Switch    1 A Drive Fault           0 ANALOG DATA
B Home Switch    1 B Drive Fault           0 COOLANT LEVEL 128
                                           1 DC BUSS: 344V
                                           uP TEMP: 77F/ 25C
Time 22:02:47    Date 09-15-2021          SP LOAD: 0%
Link 10-12-2005  RUN TIME 16180:11:34     SP SPEED: 0 CW
                21:10:30  TOOL CHANGES 645249
VER M13.13N      FV 1 2.160 VV 4
MOCON#1 12.06
MODEL VF3YT
                                           A Indexer Bits
                                           A_HA
                                           A_HB
                                           Platter Up* A_L
                                           A_HD

NNNNN 0

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-RAW DAT (MDI)                                N00000000

      (END_PT)  (COMMAND)  (ACTUAL)  (ERROR)  (TARGET)
X    -1973320  -1973320  -1973269    0    -1973320
Y    -76312    -76312    -76100     0    -76312
Z         0         0         3     0         0
A         0         0         0     0         0
B         0         0         0     0         0
      INTEG    CURR    FUSE    LAG F    0.0000
X    -120        9         3     0 DC 27.2029
Y     42       -38         5     0 DE 27.2049
Z   -108       708        994     0 S      0x0
A         0         0         0     0
B         0         0         0     0
SYSTEM TIME      0:26:28      984      FV 1 2.160
SERVO TIME 14902:59:41
MOTION TIME13066:22:22      00000000 MOCON#1: 005a
SPIND. TIME12960:43:14      12007952
IDLE TIME        0:00:05      00000000
BILL TIME        0:00:00      1003fed2

INN 0

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