

Hello,

We are very pleased to present the following machine for your review and approval:

## 2006 Hyundai Wia SKT250SY

### CNC Turning Center

Capacity:  
Swing over bed: 24.4"  
Swing over crossslide: 19.3"  
Maximum distance between spindles: 24.8"  
Maximum turn diameter: 16.14"  
Maximum turn length: 27.55"  
Spindle:  
Bar capacity (3.740" hole): 3"  
Main spindle speed: 3,500 RPM  
Sub spindle speed: 6,000 RPM  
Main spindle motor: 30 HP  
Sub spindle motor: 10 HP  
Main spindle nose: A2-8  
Travels and Rapids:  
C-axis: Main & Sub  
Y-axis travel: 4.33", +/- 2.17"  
B-axis travel of sub-spindle: 27.55"  
X-axis travel: 8.27"  
Z-axis travel: 21.7"  
X & Z-axis rapid traverse rate: 945 IPM  
Turret:  
Number of tools: 12  
Tool type: VDI  
Live tool HP: 7.5 HP  
Live tool speeds: 4,000 RPM  
General:  
Coolant tank: 52 gallons  
Floor space (Length x Width x Height):  
127" x 78" x 86"  
Machine weight: 14,500 lbs.  
Full current load: 56 A  
Voltage: 220 V, 3 Phase  
**-EQUIPPED WITH-**  
10" Chuck, Main  
6" chuck, Sub  
Parts Catcher  
Full C-axis on main & sub  
Chuck on main  
Chuck on sub  
Tool Q-setter, Automatic  
Chip conveyor



**PRICE.....\$55,900**

Best Regards,

**Mike Heim - Sales Manager**



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