Hello,

We are very pleased to present the following machine for your review and approval:

2007 Haas VF-7-50

Vertical Machining Center



X-Axis: 84.0 in (2,134 mm)
Y-Axis: 40.0 in (1,016 mm)
Z-Axis: 30.0 in (762 mm)
Table Size: 84.0 in x 36.0 in (2,134 mm x 914 mm)
Max Weight on Table: 4,000 lbs (1,814 kg)
Spindle Taper CAT 50 / ISO 50Drive System: 2-Speed Gearbox
Max Speed: 7,500
Max Rating: 30.0 hp (22.4 kW) 2 Speed Gear Box
Max Torque: 340.0 ft-lbf @ 700 RPM (460.0 Nm @ 700 RPM)
Automatic Tool Changer (ATC)Capacity:
30+1 side-mount tool changer
Max Tool Diameter: 4.0 in (102 mm)
Max Tool Diameter (Adjacent Empty): 10.0 in (254 mm)
Max Tool Length: 16.0 in (406 mm)
Max Tool Weight: 30.0 lbs (13.6 kg)
Feedrates and Physical Dimensions
Max Rapids (X, Y, Z): 600 inches per minute (15.2 m/min)
Max Cutting Feedrate: 500 inches per minute (12.7 m/min)
Machine Weight: Approx. 28,300 lbs

-EQUIPPED WITH-

4th axis rotary table included7500 Rpm spindle, 30 Position Side Mount Tool Changer
Thru coolant spindle, Probe, Chip Auger, Remote Jog Handwheel Manual Pulse Generator
Haas CNC Control. Voltage : 208/ 230, Brushless A Axis(Fourth Axis) device
50 taper 7500rpm 30m hp sp;kindle, Baldor spindle motor, 50T Haas 16DP-50M Gear box
Rigid tapping, Coordinate Rotation and Scaling, Macros, Chip Conveyor or Chip auger
Floppy Drive or USB, Thru spindle coolant, 30 ATC SMTC, M19 Spindle Orientation P AND R Codes
10mm Pitch ball Screw, Probing System, Intuitive Programming system. Smart vector drive

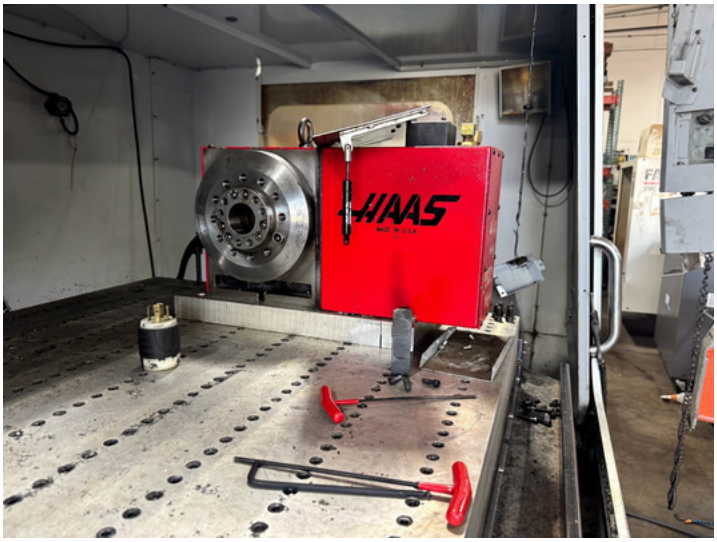
5600 Spindle Hours

PRICE.....$59,900

Best Regards,

Mike Heim - Sales Manager

Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com

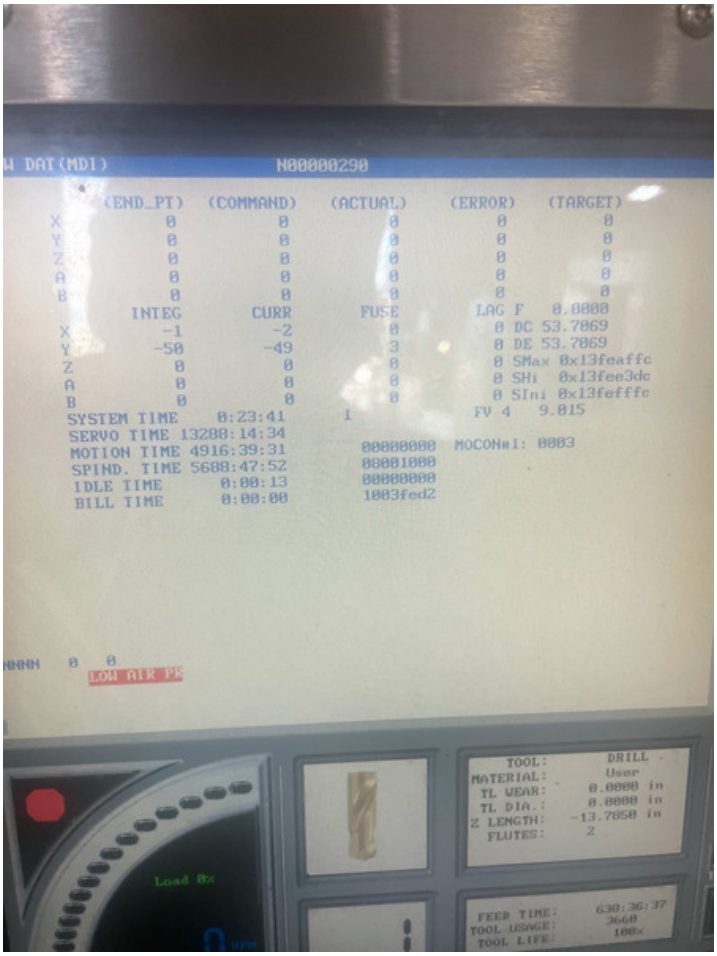

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W DAI(MD1) N00000290
(END_PT) (COMMAND) (ACTUAL) (ERROR) (TARGET)
X 0 0 0 0 0
Y 0 0 0 0 0
Z 0 0 0 0 0
A 0 0 0 0 0
B 0 0 0 0 0
INTEG CURR FUSE LAG F 0.0000
X -1 -2 0 0 DC 53.7069
Y -50 -49 3 0 DE 53.7069
Z 0 0 0 0 SMax 0x13feaffc
A 0 0 0 0 SHi 0x13fee3dc
B 0 0 0 0 SIni 0x13fefffc
SYSTEM TIME 0:23:41 1 FV 4 9.015
SERVO TIME 13288:14:34
MOTION TIME 4916:39:31 00000000 MOCON#1: 0003
SPIND. TIME 5688:47:52 00001000
IDLE TIME 0:00:13 00000000
BILL TIME 0:00:00 1003fed2
NNNN 0 0
LOW AIR PR
TOOL: DRILL
MATERIAL: User
TL WEAR: 0.0000 in
TL DIA.: 0.0000 in
Z LENGTH: -13.7850 in
FLUTES: 2
Load 0%
FEED TIME: 630:36:37
TOOL USAGE: 3660
TOOL LIFE: 100%


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