

Hello,

We are very pleased to present the following machine for your review and approval:

## 2007 Mori Seiki ZT-2500Y

### CNC Turning Center

Serial number: ZT250GD0220

Front chuck: SchunkHSH-350, 13.78"

Opposing chuck: Schunk 215--66, 8.46"---2.6" bore.

Swing: 26"

Swing over cross slide: 29"

Center distance: 39"

Max turning diameter: 14"

Bar capacity: 3"

X-axis travel: 10"

Y-axis travel: ±1.9"

Z-axis travel: 40"

Spindle 2, B-axis travel: 40"

Spindle 1 speed range: 4,000 rpm, 2 steps

Spindle 1 nose: A-2-8

Spindle 2 speed range: 6,000 rpm

Spindle 2 nose: A-2-5

Turret stations, both turrets: 12 stations

Rotary tool spindle speed: 6,000 rpm

Rotary tool capacity: Drill 1", Tap M 20

Spindle 1 motor: 15/22 hp

Spindle 2 motor: 11/7 hp

Rotary tool motor: 3.7/5.5 hp

Dimensions: Length 159" x Width 107" x Height 103"

Weight: 29,700 lbs. apx.

### -EQUIPPED WITH-

Fanuc 18iT CNC Control

Chip Conveyor

Available Books And Manuals



**PRICE.....\$124,500**

Best Regards,

**Mike Heim - Sales Manager**

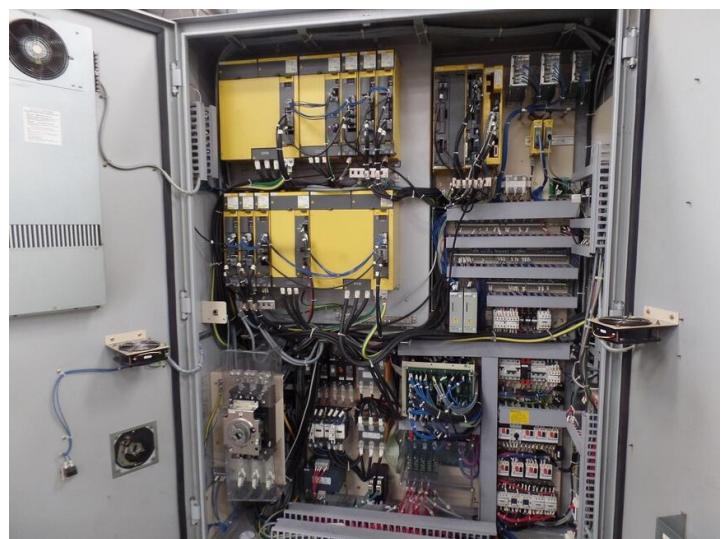


**Two Spade Machinery LLC**

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MACHINE MODEL : ZT2500Y  
SERIAL NO. : ZT250GD0220  
PHASE : 3  
FREQUENCY : 60 Hz  
VOLTAGE : AC 220 V  
FULL LOAD CURRENT : 229 A  
CURRENT RATING OF THE SPINDLE MOTOR : 183 A  
INTERRUPTING CAPACITY : 3 kA  
SHORT CIRCUIT CURRENT : 1 kA  
220 V MAXIMUM  
ELECTRICAL DIAGRAM NO. : ZT250GD0220  
RATED POWER : 37 kVA  
MASS OF MACHINE : 12500 kg  
Factory ID is #   
DATE :  M  Y

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MADE IN JAPAN

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