

Hello,

We are very pleased to present the following machine for your review and approval:

2008 DOOSAN PUMA TT1800SY

CNC Turning Center

Bar Capacity: 2.625"

Chuck Size: 8"

Spindle Speed: 5,000 RPM

Spindle Motor: 30 HP

X Axis Travel: 6.5"

X2 Axis Travels: 7.5"

Z Axis Travel: 31.5"

Z2 Axis Travels: 28.3"

Y Axis Travel: 3.9"

A Axis Travel: 30.3"

Rapid Rate Z Axis: 944 IPM

Rapid Rate X Axis: 787 IPM

Max Turning Dia: 9.1"

Max Turning Length: 9.1"

Max Swing: 9.1"

TURRETS:

Turret Configuration (Upper + Lower):

24 + 24 (48 Total Stations)

O.D Tool Size: 0.8" x 0.8"

Maximum I.D. Tool Size: 1.3"

Turret Indexing Time: 0.15 Seconds

Maximum Rotary Tool Speed: 5,000 RPM

SUB & MAIN SPINDLE:

Spindle Speed: 5000 RPM

Spindle Motor (30 min / Cont): 29.5 HP / 20.1 HP

Maximum Spindle Torque: 153.5 Ft-Lbs

Spindle Nose: A2 #6

Spindle Bearing Diameter: 4.3"

Spindle Inner Diameter: 3.0"

C-Axis Indexing: 360° in .001° increments

-EQUIPPED WITH-

Fanuc 18i-MB, Chip Conveyor, Tool Presetter, Live Tooling, Sub Spindle, Y Axis, Part Catcher
Part Conveyor



PRICE.....\$89,900

Best Regards,

Mike Heim - Sales Manager



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