

Hello,

We are very pleased to present the following machine for your review and approval:

## 2008 Fanuc ROBODRILL ALPHA-T21IFL

### CNC Drill and Tap Center

Table Working Surface: 33.46" x 16.1"  
Table Load Capacity: 660 LBS  
X-Axis (Longitudinal Travel): 27.55"  
Y-Axis (Cross Travel): 15.74"  
Z-Axis (Vertical Travel): 12.99"  
Max Distance Spindle Nose to Table Top: 29.75"  
Max Distance Spindle Nose to Trunnion Ctr: 16.25"  
Feed Rates, All Axes: 1,181 IPM  
Rapid Traverse Rate, All Axes: 2,125 IPM  
Spindle Horsepower: 14.5 HP  
Max Spindle Speed: 10,000 RPM  
Max Spindle Speed For Tapping: 8,000 RPM  
Spindle Taper: BT-30  
Torque, Up To: 76 Nm  
Automatic Tool Changer Capacity (ATC): 21  
Tool Change Time: 0.9 Sec Tool-to-Tool  
Approximate Machine Dimensions: 68" x 84"  
Approximate Machine Height: 116"  
Approximate Machine Weight: 5,500 LBS

#### -EQUIPPED WITH-

Fanuc 31i CNC Control  
High Pressure Coolant Through Spindle  
Rotary table with Full Tail Support  
Large Capacity Chip Tank and Fine Chip System  
Multiple Part Program Storage  
Rigid Tapping  
300mm (11.811") Column Riser  
Trunnion Style 90° A-Axis Auto Indexing Table  
21 Station Automatic Tool Changer  
Hydraulic Part Clamping  
Automatic Lubrication  
Chip Flush  
Automatic Door  
Operator Door Safety Light Curtain  
JPC Chip Conveyor  
Mist Collector and "Built-in" Fines Filter



PRICE.....\$34,900

Best Regards,

**Tobin Demos - General Manager**



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