

Hello,

We are very pleased to present the following machine for your review and approval:

## 2008 YCM GT-250MA

### CNC Turning Center

SWING OVER BED 21.6"  
MAX SWING OVER CARRIAGE 16.53"  
MAX TURNING LENGTH 22.0"  
SPINDLE NOSE A2-6  
HOLE THROUGH SPINDLE 2.44"  
HOLE THRU DRAW TUBE 2.04"  
SPINDLE SPEED 4500RPM  
C-AXIS INDEX 0.001 DEGREE  
X-AXIS TRAVEL 9.05"  
Z-AXIS TRAVEL 22"  
RAPID FEEDRATE X 788 IPM  
RAPID FEEDRATE Z 788 IPM  
SPINDLE MOTOR 20HP  
VDI LIVE TOOL ENGINE 7.37HP  
TURRET TOOL MAGAZINE CAPACITY 12  
SHANK HEIGHT FOR SQUARE TOOL 1"  
SHANK DIAMETER FOR BORING BAR 1.57"  
TAILSTOCK QUILL TAPER MT#6  
TAILSTOCK QUILL DIAMETER 3.93"  
TAILSTOCK QUILL STROKE 3.93"  
TAILSTOCK STROKE 17.32"



### -EQUIPPED WITH-

TAILSTOCK  
LIVE TOOLING CAPABLE  
CHIP CONVEYOR  
FULL C-AXIS

PRICE.....\$22,500

Best Regards,

Mike Heim - Sales Manager



**Two Spade Machinery LLC**  
Office: (860) 356-4439  
Mobile: (860) 538-7814  
Email: [mike@2spade.com](mailto:mike@2spade.com)

