

Hello,

We are very pleased to present the following machine for your review and approval:

2009 HAAS SL-30TL

CNC Turning Center

SWING 30"

MACHINING LENGTH 39"

CHUCK SIZE 10"

BAR CAPACITY 2.5"

POWER 30 hp

MAX RPM 3,400 RPM

TURNING DIA 14.5"

-EQUIPPED WITH-

Tailstock

Steady Rest

30hp

Long Bed

High Intensity Lighting

Chip Conveyor



PRICE.....\$27,500

Best Regards,

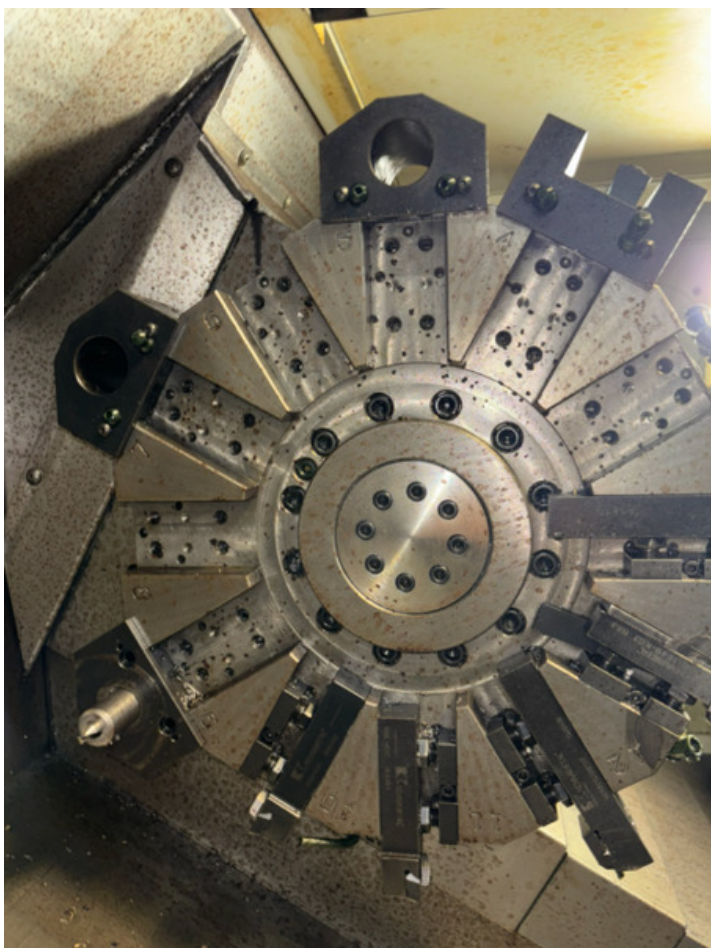
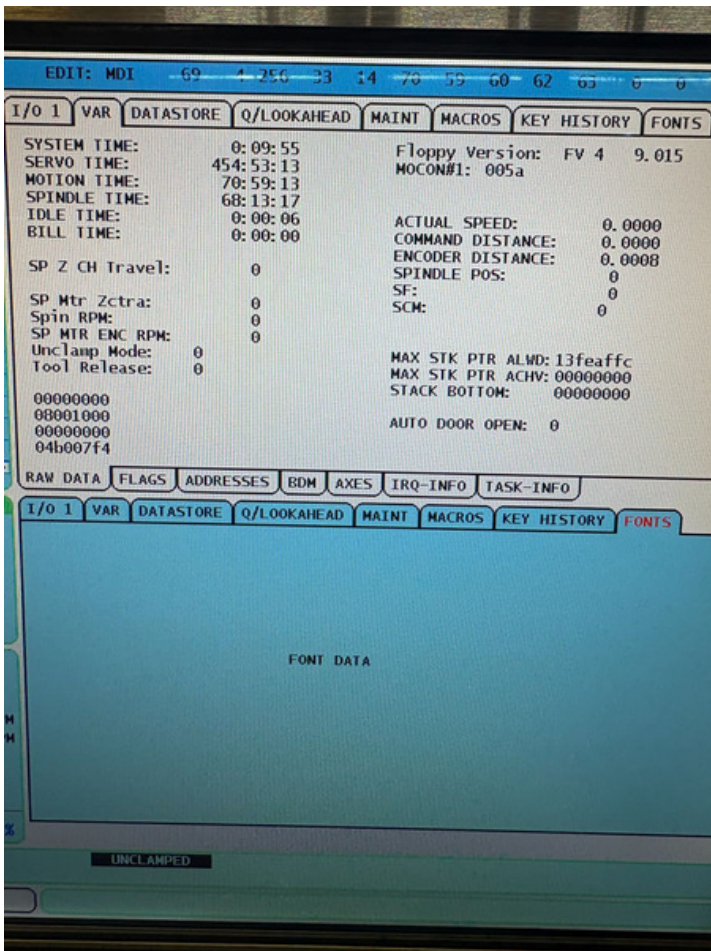
Mike Heim - Sales Manager



Two Spade Machinery LLC

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SETUP: ZERO

ACTIVE CODES

G00	RAPID MOTION	D0.
G99	FEED PER REVOLUTION	M00
G40	CUTTER COMPENSATION CANCEL	T0
G80	CYCLE CANCEL	
G54	WORK OFFSET #54	

COOLANT NORMAL
1/1
0/1

OPERATION TIMERS & SETUP

POWER ON TIME: 462:01:55

CYCLE START TIME: 72:46:59

FEED CUTTING TIME: 51:52:12

M30 COUNTER #1: 2439
M30 COUNTER #2: 4154

MACRO LABEL 1	0	0.000000	THIS CYCLE	0:00
MACRO LABEL 2	0	0.000000	LAST CYCLE	0:01

POSITION : (IN)	JOG RATE	0.0010	LOAD
MACHINE			
X	0.0000		14%
Z	0.0000		0%
A	0.000		0%
B	0.0		0%

50%

CYCLE DOOR UNCLAMPED

TIMERS & CO

THIS CYCLE
LAST CYCLE
REMAINING
M30 COUNTER #1:
M30 COUNTER #2:
LOOPS REMAINING:
MACRO LABEL 1
MACRO LABEL 2



