

Hello,

We are very pleased to present the following machine for your review and approval:

**2011 Haas Mini Mill  
Vertical Machining Center**

X TRAVEL 16"  
Y TRAVEL 12"  
Z TRAVEL 10"  
POWER 7.5 hp  
RPM 6,000 RPM  
# ATC 10  
TAPER CAT-40  
TABLE-W 12"  
TABLE-L 36"

**-EQUIPPED WITH-**

- Rigid Tap
- 6k rpm spindle
- SMW fixture plate Ultimate package
- LED lighting
- Single Phase (works on dryer plug)
- Rebuilt Tool changer
- To include all tooling and workholding



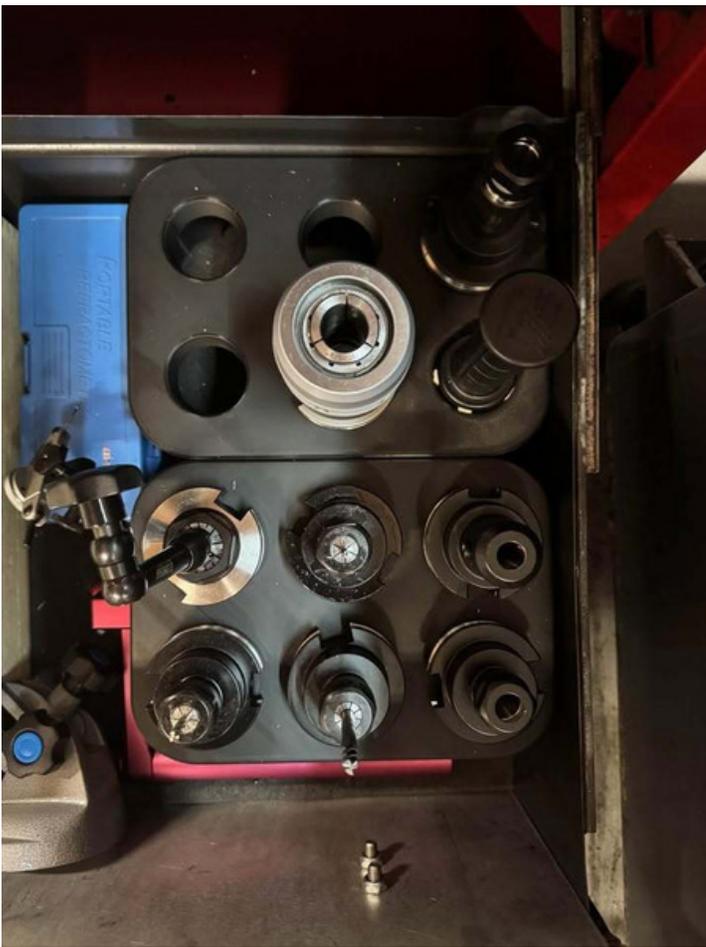
**PRICE.....\$24,900**

Best Regards,

**Mike Heim - Sales Manager**



**Two Spade Machinery LLC  
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SETTING: ZERO

### ACTIVE GCODES

G00	RAPID MOTION	D00
G90	ABSOLUTE POSITION	H00
G40	CUTTER COMPENSATION CANCEL	M00
G80	CYCLE CANCEL	T0
G54	WORK OFFSET #54	

### COOLANT

N/A

### ACTIVE TOOL

T2  
 LOAD 127 LIFE 100%  
 TOOL TYPE NOT SET

### OPERATION TIMERS & SETUP

POWER ON TIME: 21242:06

CYCLE START TIME: 21971:50

FEED CUTTING TIME: 4890:51:17

M30 COUNTER #1: 741

M30 COUNTER #2: 5000

MACRO LABEL 1	0	0.000000	THIS CYCLE	0:00:00
MACRO LABEL 2	0	0.000000	LAST CYCLE	0:01:44

POSITION: (IN) JOG RATE 0.0010 LOAD

MACHINE			
X	0.0000	<input type="text"/>	2%
Y	0.0000	<input type="text"/>	0%
Z	0.0000	<input type="text"/>	25%

### TIMERS & COUNTERS

THIS CYCLE 0:00:00  
 LAST CYCLE 0:01:44  
 REMAINING 0:01:44

M30 COUNTER #1: 741  
 M30 COUNTER #2: 5000  
 LOOPS REMAINING: 0  
 MACRO LABEL 1 0.000000  
 MACRO LABEL 2 0.000000

FILE DOOR LOW AIR PR