Hello,

We are very pleased to present the following machine for your review and approval:

2011 Haas ST-30

CNC Turning Center



Capacity:
Max Turning Diameter : 15.0"
Max Swing Over Bed : 21.0"
Max Turning Length: 32.5"
Max Bar Capacity : 3.0"

Travels:
X Axis Travel : 9.4"
Z Axis Travel : 32.5"

Feedrate:
Rapid Traverse X Axis: 945 IPM
Rapid Traverse Z Axis: 945 IPM

Spindle:
Spindle Nose: A2-6
Spindle Bore: 3.5"
Spindle Speed: 3400 RPM
Spindle Motor: 30 HP

Turret:
Turret Capacity: 12 Stations
Turret Type: Bolt-On Tool Turret

General:
Air Required: 100 psi 4 scfm
Power Source: AC 220v / 3-Phase / 60 Hz
Machine Dimensions: 170" x 90" x 98" High Approx.
Machine Weight: 10,900 lbs Approx.

-EQUIPPED WITH-

10" 3-Jaw, 12 Station Automatic Turret, A2-6 Spindle, 3400 RPM Spindle, 3.5" Spindle Bore
Belt Type Chip Conveyor, Foot Switch, Leveling Pads, Haas CNC Control, Rigid Tapping, Coolant Tank
Parts Catcher

Motion Time 3708
Spindle Time 4508

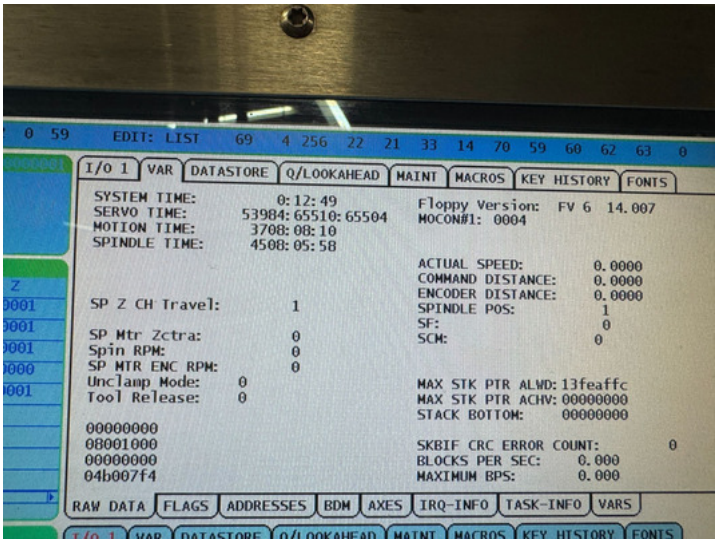
PRICE.....$42,900

Best Regards,

Mike Heim - Sales Manager

Two Spade Machinery LLC
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Email: mike@2spade.com




0 59 EDIT: LIST 69 4 256 22 21 33 14 70 59 60 62 63 0
I/O 1 VAR DATASTORE Q/LOOKAHEAD MAINT MACROS KEY HISTORY FONTS
SYSTEM TIME: 0:12:49
SERVO TIME: 53984:65510:65504
MOTION TIME: 3708:08:10
SPINDLE TIME: 4508:05:58
Floppy Version: FV 6 14.007
MOCON#1: 0004
ACTUAL SPEED: 0.0000
COMMAND DISTANCE: 0.0000
ENCODER DISTANCE: 0.0000
SPINDLE POS: 1
SF: 0
SCM: 0
SP Z CH Travel: 1
SP Mtr Zctra: 0
Spin RPM: 0
SP MTR ENC RPM: 0
Unclamp Mode: 0
Tool Release: 0
MAX STK PTR ALWD: 13feaffc
MAX STK PTR ACHV: 00000000
STACK BOTTOM: 00000000
00000000
08001000
00000000
04b007f4
SKBIF CRC ERROR COUNT: 0
BLOCKS PER SEC: 0.000
MAXIMUM BPS: 0.000
RAW DATA FLAGS ADDRESSES BDM AXES IRQ-INFO TASK-INFO VARS














ST 30
HAAS


HOT
DANGER HIGH VOLTAGE DANGER

