

Hello,

We are very pleased to present the following machine for your review and approval:

2011 Haas VF-7-40

Vertical Machining Center

Table Size: 84"x28"

X-Axis Travel: 84"

Y-Axis Travel: 32"

Z-Axis Travel: 30"

Spindle Power: 20HP

Spindle Speed: 7,500 RPM

Spindle Taper: CAT 40

Tool Changer: 24 ATC

Dimensions: 214"x102"x128.5"

Weight: 25,600lbs



-EQUIPPED WITH-

Haas CNC Control

4th-Axis Drive

Chip Auger

Programmable Coolant

Jog Handle

All Available Manuals

PRICE.....\$59,900

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC

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ACTIVE CODES			
	RAPID MOTION		D05
	INCREMENTAL POSITION		H05
	CUTTER COMPENSATION CANCEL		M00
G54	CYCLE CANCEL		T5
OPERATION TIMERS & SET			
POWER ON TIME:		5549:57:11	
CYCLE START TIME:		20494:52	
FEED CUTTING TIME:		18511:21	
M30 COUNTER #1:		52	
M30 COUNTER #2:		52	
MACRO LABEL 1		188	0.000000
SIZE ERROR		193	0.000000
POSITION: (IN)		JOG RATE 0.0100	
OPERATOR	WORK G 54	MACHINE	DIST TO GO
19.5586	20.2825	-45.8403	0.0000
-6.4590	-6.2661	-25.0900	-18.0000
14.7880	0.0000	0.0000	0.0000
-86.900	0.000	-86.900	0.000

