

Hello,

We are very pleased to present the following machine for your review and approval:

2011 Star SR32J

CNC Swiss-Type Lathe

Max. Machining Diameter: 32mm (1-1/4in)

Max Headstock Stroke

-Standard: 310mm (12-13/64in)

-With RMGB Unit: 280mm (11-1/32in)

Tool Shank: 16mm x 95-155mm

4-Spindle Sleeve Holder

-Max Drilling Capability: 13mm (1/2in)

-Max Tapping Capability: M12 x P1.75

-Max Die Cutting Capability: M10 x P1.5

Power Driven Attachment

-Max Drilling Capability: 8mm (5/16in)

-Max Tapping Capability: M6 x P1.0

-Max Milling Capability: 10mm (25/64in)

Main Spindle Speed: max 7,000 min-1

Main Spindle Motor (continuous/30min): 5.5kw/7.5kw

Power-Driven Att. Spindle Speed: max 5,000 min-1

Power-Driven Att. Drive Motor: 1.0 kw

Backworking Attachment

Max Chucking Diameter: 32mm (1-1/4in)

Max Length for Front Ejection: 125mm (4-59/64in)

Max Parts Projection Length: 45mm (1-49/64in)

4-Spindle Backworking Unit

-Max Drilling Capability

--Stationary Tool: 13mm (1/2in)

-Max Tapping Capability

--Stationary Tool: M10 x P1.5

Sub Spindle Speed: max 7,000 min-1

Sub Spindle Motor(continuous/15min): 2.2kw/3.7kw

Approx. Dimension: 9ft x 4ft x 5ft 6in

Approx. Weight: 8300 lbs

Main Spindle Indexing: Full C

Sub Spindle Indexing: Full C

Live Back Working Tools: Yes

B-Axis: No

-EQUIPPED WITH-

FANUC 18i-TB CNC CONTROL

Chip Conveyor

Parts Catcher with Exit Conveyor

LNS Hydrobar Barfeed



PRICE.....\$79,900

Best Regards,

Tobin Demos - General Manager



Two Spade Machinery LLC

Mobile: (802) 376-8157

Email: tobin@2spade.com

