

Hello,

We are very pleased to present the following machine for your review and approval:

2012 Nakamura Tome Super-Mill WY-250L

Multi-Axis Mill Turn Center

DISTANCE BETWEEN SPINDLES: 47.24"
MAXIMUM TURNING DIAMETER: 8.9"
MAXIMUM TURNING LENGTH: 35.8"
X-AXIS TRAVEL, X1/X2: 6.3" / 6.5"
Z-AXIS TRAVEL, Z1/Z2: 35.8"
BAR CAPACITY, MAIN SPINDLE: 2.55"
MAIN SPINDLE:
MAIN SPINDLE SPEED: 3500 RPM
MAIN SPINDLE MOTOR: 25 HP
MAIN SPINDLE BORE: 2.6"
MAIN SPINDLE NOSE: A2-8
C-AXIS ROTATION: 0.001°
SUB-SPINDLE:
SUB SPINDLE SPEED: 4500 RPM
SUB SPINDLE BORE: 2.05"
SUB SPINDLE MOTOR: 20 HP
SUB-SPINDLE NOSE: A2-6
C-AXIS ROTATION: 0.001°
B-AXIS TRAVEL: 37.2"
UPPER & LOWER TURRETS:
DRIVEN TOOL SPEEDS: 6000 RPM
DRIVEN TOOL MOTOR: 7.5 HP
Y-AXIS MOVEMENT: 4" / 2"

-EQUIPPED WITH-

FANUC 31I-A CNC CONTROL, TWIN OPPOSED SPINDLES WITH C-AXIS, C-AXIS ON BOTH SPINDLES
UPPER TURRET WITH 12-TURNING & 12-ROTARY STATIONS, LOWER TURRET WITH 12-TURNING & 12-ROTARY STATIONS
Y-AXIS ON UPPER & LOWER TURRETS, TOOL SETTER, PARTS CATCHER, PARTS CONVEYOR
LNS QL SERVO S3 MAGAZINE BAR FEED, LNS CHIP CONVEYOR, CHIP BLASTER HIGH PRESSURE COOLANT
AIRFLOW MIST COLLECTOR



PRICE.....\$169,500

Best Regards,

Mike Heim - Sales Manager



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