

Hello,

We are very pleased to present the following machine for your review and approval:

## 2012 Nakamura Tome Super-Mill WY-250L

### Multi-Axis Mill Turn Center

DISTANCE BETWEEN SPINDLES: 47.24"

MAXIMUM TURNING DIAMETER: 8.9"

MAXIMUM TURNING LENGTH: 35.8"

X-AXIS TRAVEL, X1/X2: 6.3" / 6.5

Z-AXIS TRAVEL, Z1/Z2: 35.8"

BAR CAPACITY, MAIN SPINDLE: 2.55"

MAIN SPINDLE:

MAIN SPINDLE SPEED: 3500 RPM

MAIN SPINDLE MOTOR: 25 HP

MAIN SPINDLE BORE: 2.6"

MAIN SPINDLE NOSE: A2-8

C-AXIS ROTATION: 0.001°

SUB-SPINDLE:

SUB SPINDLE SPEED: 4500 RPM

SUB SPINDLE BORE: 2.05"

SUB SPINDLE MOTOR: 20 HP

SUB-SPINDLE NOSE: A2-6

C-AXIS ROTATION: 0.001°

B-AXIS TRAVEL: 37.2"

UPPER & LOWER TURRETS:

DRIVEN TOOL SPEEDS: 6000 RPM

DRIVEN TOOL MOTOR: 7.5 HP

Y-AXIS MOVEMENT: 4" / 2"

### -EQUIPPED WITH-

FANUC 31I-A CNC CONTROL, TWIN OPPOSED SPINDLES WITH C-AXIS, C-AXIS ON BOTH SPINDLES

UPPER TURRET WITH 12-TURNING & 12-ROTARY STATIONS, LOWER TURRET WITH 12-TURNING & 12-ROTARY STATIONS

Y-AXIS ON UPPER & LOWER TURRETS, TOOL SETTER, PARTS CATCHER, PARTS CONVEYOR

LNS QL SERVO S3 MAGAZINE BAR FEED, LNS CHIP CONVEYOR, CHIP BLASTER HIGH PRESSURE COOLANT

AIRFLOW MIST COLLECTOR



PRICE.....\$169,500

Best Regards,

**Mike Heim - Sales Manager**



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