

Hello,

We are very pleased to present the following machine for your review and approval:

2013 Haas VF-2

Vertical Machining Center

X-Axis Travel: 30"

Y-Axis Travel: 16"

Z-Axis Travel: 20"

Spindle Speed: 8,100 RPM

Spindle Taper: CAT 40

Tool Magazine Capacity: 24 ATC

-EQUIPPED WITH-

Haas CNC Control

Chip Auger

4th Axis Ready

55 Gallon Flood Coolant System

1 MB Memory

15" Color LCD Monitor

Memory Lock Keyswitch

Rigid Tapping



PRICE.....\$39,500

Best Regards,

Mike Heim - Sales Manager



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MDI N00000417

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M30 ;
M30 ;
G00 G90 G59 X0 Y0 ;
M30 ;
;

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ACTIVE CODES

G00	RAPID MOTION	D00	T25 P24 T1
G90	ABSOLUTE POSITION	H00	LOAD 0 LIFE 100%
G40	CUTTER COMPENSATION CANCEL	M00	TOOL TYPE NOT SET
G80	CYCLE CANCEL	T0	
G54	WORK OFFSET #54		

ACTIVE TOOL

T25 P24 T1

LOAD 0 LIFE 100%

TOOL TYPE NOT SET

COOLANT

OFF

PCOOL

1/1

0/1

OPERATION TIMERS & SETUP

POWER ON TIME: 10477:45

CYCLE START TIME: 3749:32:32

FEED CUTTING TIME: 3263:56:16

M30 COUNTER #1: 25519

M30 COUNTER #2: 25519

MACRO LABEL 1 0 0.000000 THIS CYCLE 0:00:00

MACRO LABEL 2 0 0.000000 LAST CYCLE 0:00:29

MAIN SPINDLE

SPINDLE SPEED: 0 RPM

SPINDLE LOAD: 0.0 KW

SURFACE SPEED: 0 FPM

CHIP LOAD: 0.00000

FEED RATE: 0.0000

ACTIVE FEED: 0.0000

OVERRIDES

FEED: 100%

SPINDLE: 100%

RAPID: 100%

SPINDLE LOAD(%) 0%

POSITION: (IN) JOG RATE: 0.0100

	OPERATOR	WORK G54	MACHINE	DIST TO GO
X	-13.9439	-13.9439	-13.9439	0.0000
Y	-5.6100	-5.6100	-5.6100	-0.2700
Z	-1.3000	-1.3000	-1.3000	-1.3000