

Hello,

We are very pleased to present the following machine for your review and approval:

2013 Haas VF-2

Vertical Machining Center

X-Axis Travel: 30"

Y-Axis Travel: 16"

Z-Axis Travel: 20"

Spindle Speed: 8,100 RPM

Spindle Taper: CAT 40

Tool Magazine Capacity: 24 ATC

-EQUIPPED WITH-

Haas CNC Control

Chip Auger

4th Axis Ready

55 Gallon Flood Coolant System

1 MB Memory

15" Color LCD Monitor

Memory Lock Keystwitch

Rigid Tapping



PRICE.....\$39,500

Best Regards,

Mike Heim - Sales Manager



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CURRENT COMMANDS

MDI N00000417

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S1Z0G M03 ;
M30 ;
G00 G90 G59 X0. Y0 ;
M30 ;
;

```

ACTIVE CODES

G00	RAPID MOTION	000
G90	ABSOLUTE POSITION	000
G40	CUTTER COMPENSATION CANCEL	000
G80	CYCLE CANCEL	00
G54	WORK OFFSET #54	

ACTIVE TOOL

T25	P24	T1
LOAD 0	LIFE 100%	
TOOL TYPE NOT SET		

COOLANT

OFF	PCOOL
1/1	
0/1	

OPERATION TIMERS & SETUP

POWER ON TIME: 10477:45

CYCLE START TIME: 3749:32:32

FEED CUTTING TIME: 3263:56:16

M30 COUNTER #1: 25519

M30 COUNTER #2: 25519

MACRO LABEL 1 0 0.000000 THIS CYCLE 0:00:00

MACRO LABEL 2 0 0.000000 LAST CYCLE 0:00:29

MAIN SPINDLE

STOP	SPINDLE SPEED: 0 RPM
OVERRIDES	SPINDLE LOAD: 0.0 KW
FEED: 100%	SURFACE SPEED: 0 FPM
SPINDLE: 100%	CHIP LOAD: 0.00000
RAPID: 100%	FEED RATE: 0.0000
SPINDLE LOAD(%)	ACTIVE FEED: 0.0000

POSITION: (IN) JOG RATE: 0.0100

	OPERATOR	WORK G54	MACHINE	DIST TO GO
X	-13.9439	-13.9439	-13.9439	0.0000
Y	-5.6100	-5.6100	-5.6100	-0.2700
Z	-1.3000	-1.3000	-1.3000	-1.3000