Hello,

We are very pleased to present the following machine for your review and approval:

2014 Haas ST-30

CNC Turning Center



Overall Swing: 31.7"
Max. Cutting Length: 26"
Max. Cutting Diameter: 21"
Chuck: 10" Collet
Bar Capacity: 3"
Spindle Speed: 3,400 RPM
Spindle Bore: 3.5"
Spindle Nose: A2-6
Spindle Motor: 30 HP
Tool Changer: 12-ATC
X-Axis Travel: 12.7"
Z-Axis Travel: 26"
X/Z Rapid Traverse: 944 IPM
Run Time: 6,049 Hours

-EQUIPPED WITH-

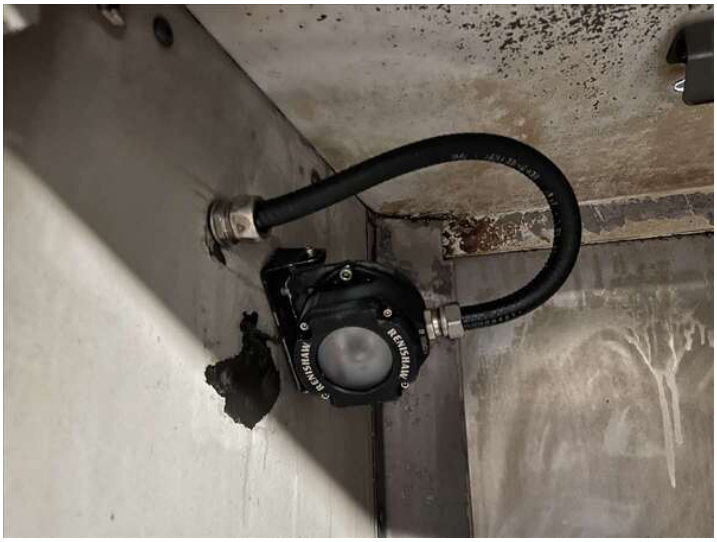
Haas CNC Control
Programmable Hydraulic Tailstock
Automatic Door
Chip Conveyor
Pressure Coolant System

PRICE.....$44,500

Best Regards,

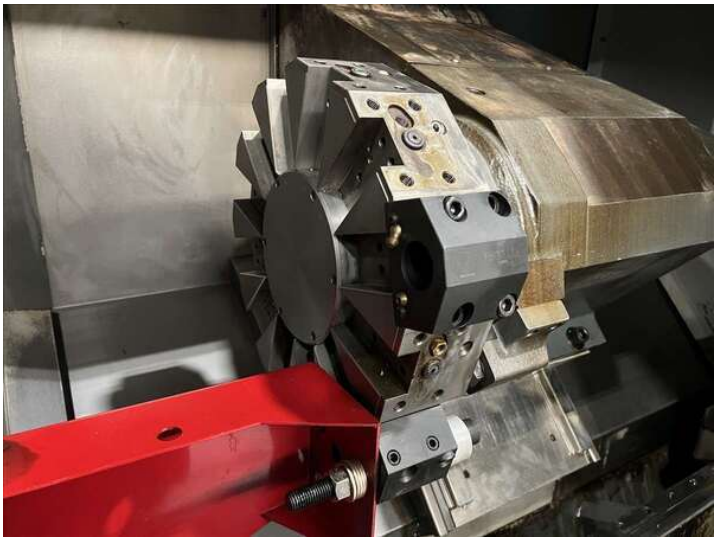
Mike Heim - Sales Manager

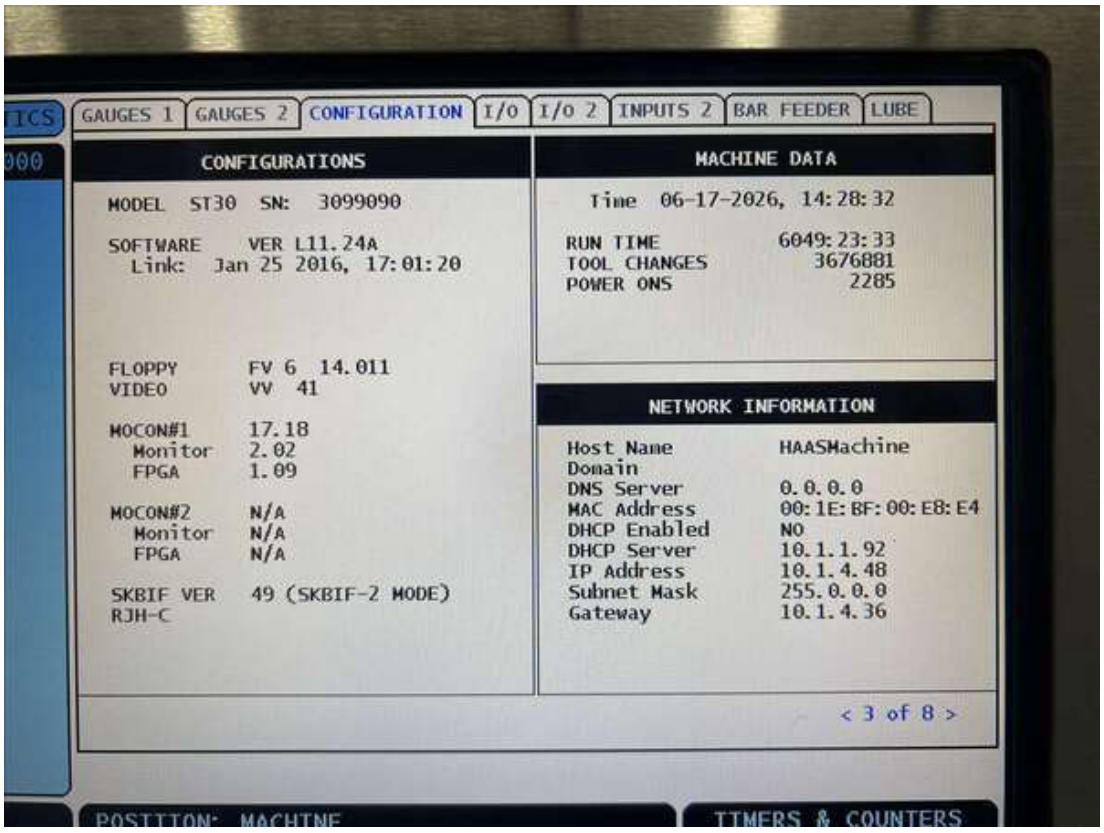
Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com



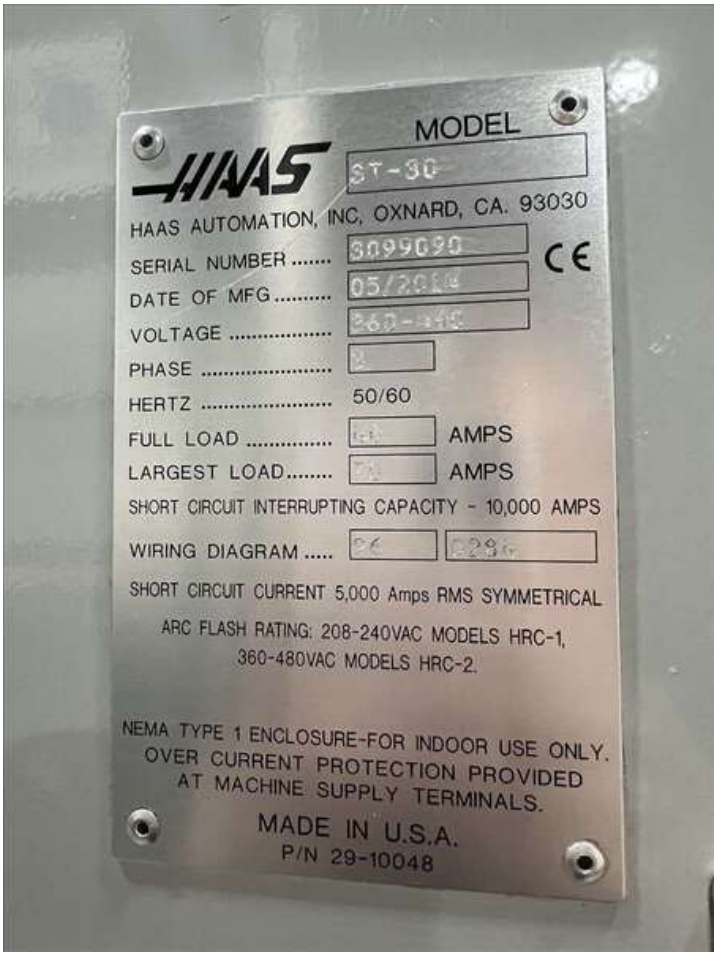







GAUGES 1
GAUGES 2
CONFIGURATION
I/O
I/O 2
INPUTS 2
BAR FEEDER
LUBE
CONFIGURATIONS
MODEL ST30 SN: 3099090
SOFTWARE VER L11.24A
Link: Jan 25 2016, 17:01:20
FLOPPY FV 6 14.011
VIDEO VV 41
MOCON#1 17.18
Monitor 2.02
FPGA 1.09
MOCON#2 N/A
Monitor N/A
FPGA N/A
SKBIF VER 49 (SKBIF-2 MODE)
RJH-C
MACHINE DATA
Time 06-17-2026, 14:28:32
RUN TIME 6049:23:33
TOOL CHANGES 3676881
POWER ONS 2285
NETWORK INFORMATION
Host Name HAASMachine
Domain
DNS Server 0.0.0.0
MAC Address 00:1E:BF:00:E8:E4
DHCP Enabled NO
DHCP Server 10.1.1.92
IP Address 10.1.4.48
Subnet Mask 255.0.0.0
Gateway 10.1.4.36
< 3 of 8 >
TIMERS & COUNTERS




HAAS
MODEL
ST-30
HAAS AUTOMATION, INC, OXNARD, CA. 93030
SERIAL NUMBER .....
DATE OF MFG .....
VOLTAGE .....
PHASE .....
HERTZ 50/60
FULL LOAD ..... AMPS
LARGEST LOAD..... AMPS
SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS
WIRING DIAGRAM .....
SHORT CIRCUIT CURRENT 5,000 Amps RMS SYMMETRICAL
ARC FLASH RATING: 208-240VAC MODELS HRC-1,
360-480VAC MODELS HRC-2.
NEMA TYPE 1 ENCLOSURE-FOR INDOOR USE ONLY.
OVER CURRENT PROTECTION PROVIDED
AT MACHINE SUPPLY TERMINALS.
MADE IN U.S.A.
P/N 29-10048


POWER OFF
RESET



