

Hello,

We are very pleased to present the following machine for your review and approval:

2014 Star SR-32J

Swiss Type CNC Lathe

Max. machining diameter: 32mm (1-1/4in)
Max. headstock stroke
- Standard: 310mm(12-13/64in)
- with RMGB unit: 280mm(11-1/32in)
Tool shank: 16mm x 95-155mm
4-spindle sleeve holder
- Max. drilling capability: 13mm(1/2in)
- Max. tapping capability: M12xP1.75
- Max. die cutting capability: M10xP1.5
Power Driven attachment
- Max. drilling capability: 8mm(5/16in)
- Max. tapping capability: M6xP1.0
- Max. milling capability: 10mm(25/64in)
Main spindle speed: max.7,000min-1
Main spindle motor(continuous/30min): .. 5.5kw/7.5kw
Power-driven att. spindle speed: max.5,000min-1
Power-driven att. drive motor: 1.0kw

Backworking Attachment
Max. chucking diameter: 32mm (1-1/4in)
Max. lenght for front ejection: 125mm(4-59/64in)
Max. parts prcjction length: 45mm(1-49/64in)
4-spindle backworking unit
- Max. drilling capability
- - Stationary tool: 13mm(1/2in)
- Max. tapping capability
- - Stationary tool: M10xP1.5
Sub spindle speed: max.7,000min-1
Sub spindle motor(continuous/15min): ... 2.2kw/3.7kw
Dimension (L x W x H, Approx): 9ft x 4ft x 5ft6"
Weight (approx): 8300 lbs
Machine: 106" x 51" x 69" 8,300 lbs
-EQUIPPED WITH-
FANUC 32i CNC Control
LNS Bar Loader
Chip Conveyor



PRICE.....\$169,900

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC
Office: (860) 356-4439
Mobile: (207) 205-4761
Email: mike@2spade.com







