

Hello,

We are very pleased to present the following machine for your review and approval:

2015 Haas ST-20Y

Live Tool CNC Lathe

Chuck Size: 10"
Max Part Swing: 21.0"
Max Cutting Diameter: 11.75"
Max Cutting Length
(varies with workholding): 22.5"
Bar Capacity: 2.50"
X Axis: 8.4"
Y Axis: ± 2.0 "
Z Axis: 22.5"
Rapids (X,Y): 472 IPMS
Rapids (Z): 945
Spindle Nose: A2-6
Max Rating: 20.0 HP
Max Speed: 4000 RPM
Spindle Bore: 3.50"
Turret: 12 Stations
Main Spindle C Axis
Max Rating: 5.0 HP
Positioning: $\pm 0.01^\circ$

-EQUIPPED WITH-

Chip Conveyor
C Axis
Rigid Tapping
Spindle Orientation
Additional X Axis & 2 Additional Z Axis Live Tooling
Automatic Tool Presetter System ATP_ST-20Y
Enclosed Exhaust System ENCL_EXHAUST_ST-20Y
High Intensity Lighting HIL_ST-20Y
Chip Conveyor-Belt Type LCC2_ST-20Y
Fully Programmable HYD Tail Stock PTS-1_ST-20Y



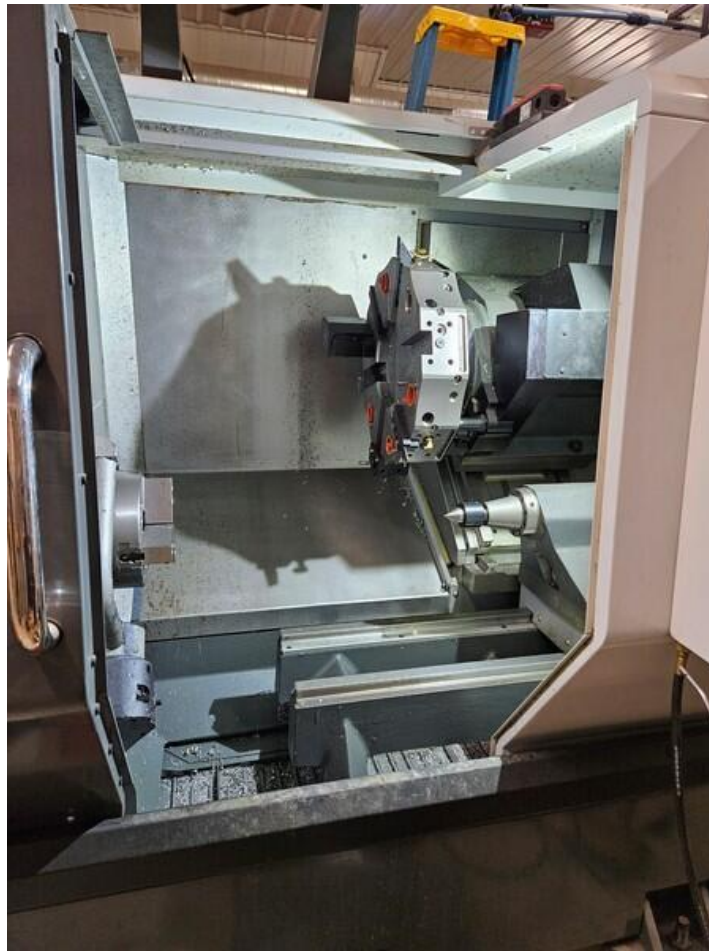
PRICE.....\$79,900

Best Regards,

Mike Heim - Sales Manager



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G99	FEED PER MIN	T606	LIVE TL LOAD	0
G40	CUTTER COMPENSATION CANCEL		LIVE TL RPM	0
G80	REPEAT CANCEL			
G54	WORK OFFSET #54			

0/1

OPERATION TIMERS & SETUP

DATE: 01-19-2024		LOOPS REMAINING:	
TIME:	19:45:58	M30 COUNTER #1:	53
POWER ON TIME:	513:58:49	M30 COUNTER #2:	53
CYCLE START TIME:	105:37:15	MACRO LABEL #1:	LABEL
FEED CUTTING TIME:	78:44:38	MACRO ASSIGN #1:	
THIS CYCLE:	0:00:00	MACRO LABEL #2:	LABEL
LAST CYCLE:	0:06:21	MACRO ASSIGN #2:	

ENTER DATE IN THE FORMAT MM-DD-YYYY

Press WRITE to enter value.

POSITION: MACHINE		TIMERS & COUNTERS	
X	(IN) 0.0000	LOAD	THIS CYCLE 0:00:00
		38%	