Hello,

We are very pleased to present the following machine for your review and approval:

2015 Haas TM-1P

Vertical Machining Center



X-Axis Travel: 30"
Y-Axis Travel: 12"
Z-Axis Travel: 16"
Table Dimensions: 47.75" x 10.5"
Max Spindle Speed: 6,000 RPM
Spindle Taper: CT-40
Tool Changer Capacity: 10 Tools
Power Required: 195-250V - 3/1 Phase
Approx. Shipping Weight: 5,000 LBS.
Dimensions: 96" L x 72" W x 103" H

-EQUIPPED WITH-

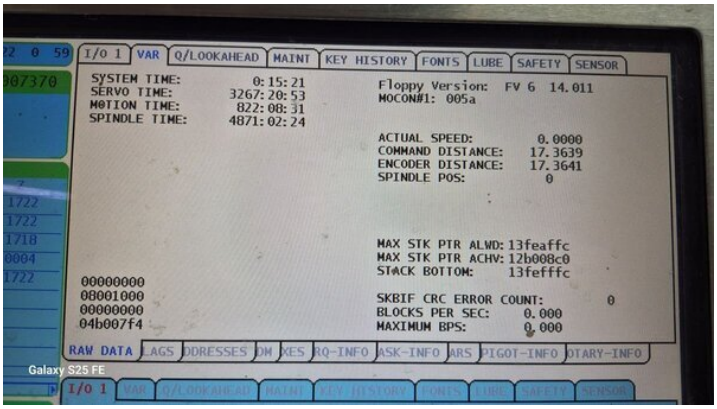
Haas Control
10-Station Umbrella ATC
High Speed Machining

PRICE.....$24,900

Best Regards,

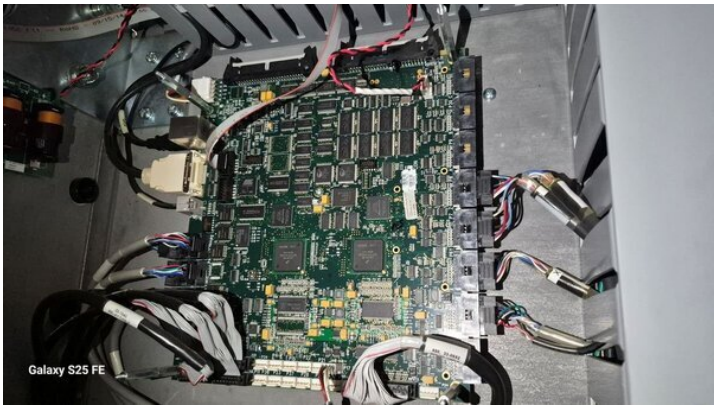
Mike Heim - Sales Manager

Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com

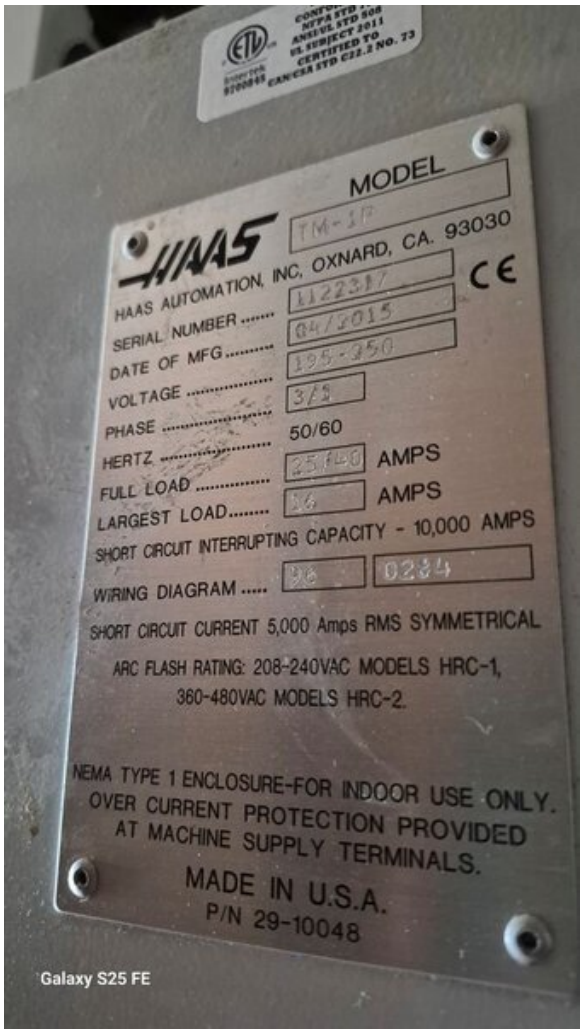

I/O 1
VAR
Q/LOOKAHEAD
MAINT
KEY HISTORY
FONTS
LUBE
SAFETY
SENSOR
SYSTEM TIME: 0:15:21
SERVO TIME: 3267:20:53
MOTION TIME: 822:08:31
SPINDLE TIME: 4871:02:24
Floppy Version: FV 6 14.011
MOCON#1: 005a
ACTUAL SPEED: 0.0000
COMMAND DISTANCE: 17.3639
ENCODER DISTANCE: 17.3641
SPINDLE POS: 0
MAX STK PTR ALWD: 13feaffc
MAX STK PTR ACHV: 12b008c0
STACK BOTTOM: 13fefffc
00000000
08001000
00000000
04b007f4
SKBIF CRC ERROR COUNT: 0
BLOCKS PER SEC: 0.000
MAXIMUM BPS: 0.000
RAW DATA
Galaxy S25 FE


Galaxy S25 FE


Galaxy S25 FE


Galaxy S25 FE


CAUTION
A-4
Galaxy S25 FE


MODEL
HAAS AUTOMATION, INC, OXNARD, CA. 93030
SERIAL NUMBER
DATE OF MFG
VOLTAGE
PHASE
50/60
HERTZ
FULL LOAD
AMPS
LARGEST LOAD
AMPS
SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS
WIRING DIAGRAM
SHORT CIRCUIT CURRENT 5,000 Amps RMS SYMMETRICAL
ARC FLASH RATING: 208-240VAC MODELS HRC-1,
360-480VAC MODELS HRC-2.
NEMA TYPE 1 ENCLOSURE-FOR INDOOR USE ONLY.
OVER CURRENT PROTECTION PROVIDED
AT MACHINE SUPPLY TERMINALS.
MADE IN U.S.A.
P/N 29-10048
Galaxy S25 FE