

Hello,

We are very pleased to present the following machine for your review and approval:

## 2015 Pee-Wee P15

### PLC Thread Roller

Forming force: 10-150 Kn  
Feed of the slide: .01 - .23"/sec.  
Pitch to be rolled: Max .31"  
Shaft rotation: 20 - 80 rpm.  
Support length: .03"  
Cylinder stroke: 0 - .39"  
Shaft diam: 2.12"  
Roll width: 6.29"  
Work piece diameter: .19 - 1.96"

#### -EQUIPPED WITH-

SIMATIC Siemens panel PLC Control  
Part Separator  
Segment Head (Four Nests)  
Unloading OK/NOK/Sorting Gate  
Straight Vibrating  
Unloading Line,  
AC Servo Drive for E-Pitch  
Measuring of Linear Movement of one tool  
Work Piece Fixture  
Guide Support Tapping Fixture  
Burnishing Tolls in PW 3000  
Automated Lubrication System



PRICE.....\$59,900

Best Regards,

**Tobin Demos - General Manager**



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