

Hello,

We are very pleased to present the following machine for your review and approval:

## 2015 Pee-Wee P15

### PLC Thread Roller

Forming force: 10-150 Kn  
Feed of the slide: .01 - .23"/sec.  
Pitch to be rolled: Max .31"  
Shaft rotation: 20 - 80 rpm.  
Support length: .03"  
Cylinder stroke: 0 - .39"  
Shaft diam: 2.12"  
Roll width: 6.29"  
Work piece diameter: .19 - 1.96"

### -EQUIPPED WITH-

SIMATIC Siemens panel PLC Control

Part Separator

Segment Head (Four Nests)

Unloading OK/NOK/Sorting Gate

straight Vibrating

Unloading Line,

AC Servo Drive for E-Pitch

Measuring of Linear Movement of one tool

Work Piece Fixture

Guide Support Tapping Fixture

Burnishing Tolls in PW 3000

Automated Lubrication System



**PRICE.....\$59,900**

Best Regards,

**Tobin Demos - General Manager**



**Two Spade Machinery LLC**

**Office: (802) 518-4161**

**Mobile: (802) 376-8157**

**Email: tobin@2spade.com**





