

Hello,

We are very pleased to present the following machine for your review and approval:

## 2016 Leadwell V40iT

### Vertical Machining Center

Table size: 22" X 13.3"  
Weight on table: 440 / 220 LBS.  
Integrated nc rotary table size:  
13.8" ROUND  
Spindle nose to table: 1.9" - 21"  
Main spindle speeds: 12,000 RPM  
Main spindle taper: 40 CT  
Main spindle horse power: 24.8 HP  
X - axis travel: 33"  
Y - axis travel: 25"  
Z - axis travel: 19.2"  
A - axis travel:  $\pm 90^\circ$   
B - axis travel:  $.001^\circ$   
Rapid traverse x, y, z:  
1417, 1417, 1417 IPM  
Cutting feed rate: 394 IPM  
Automatic tool changer: 24 ATC  
Tool diameter: 3.7" / 5.2"  
Tool length: 9.8"  
Machine weight: 15,432 Lbs.

#### -EQUIPPED WITH-

Fanuc Oi-MD CNC Control  
High Pressure Coolant  
5 Axis Rotary Trunnion Table  
Chip Conveyor



PRICE.....\$99,900

Best Regards,

Mike Heim - Sales Manager



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Series Oi-MD

POSITION

01500 N00000

ABSOLUTE

-15.4546  
12.9502  
-0.0002  
359.938  
-0.014

F

0.00 INCH/M

PARTS COUNT 122

RUN TIME 217H54M CYCLE TIME 0H 0M 0S

SETTING (TIMER)

PART TOTAL = 2930  
PART REQUIRED = 0  
PART COUNT = 122  
POWER ON = 8471 H48 M  
RUN TIME = 217 H54 M 7 S  
CUTTING TIME = 1588 H52 M 44 S  
FREE PURPOSE = 0 H 0 M 0 S  
CYCLE TIME = 0 H 0 M 0 S  
DATE = 2021 / 01 / 09  
TIME = 12 : 02 : 49

MODAL

G49 G64 F H  
G80 G69 H  
G98 G15 D  
G50 G40.1  
G67 G25 S HD.T ?  
G97 G160 NX.T 0  
G54 G13.1

0/MIN

A>\_

S 0 L 0%

EDIT \*\*\*\* \* \*

12:02:49

ABSOLU  
TE

RELATI  
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ALL

HANDLE

OFFSET

SETTIN  
G

WORK

(OPRT) \*

PROGRAM FUNCTIONS

COOL