

Hello,

We are very pleased to present the following machine for your review and approval:

2017 Haas ST-40

CNC Turning Center

MAX SWING: 34.5"
MAX CUTTING DIAMETER: 25.5"
MAX CUTTING LENGTH: 44"
X-AXIS TRAVEL: 17"
Z-AXIS TRAVEL: 44"
CHUCK SIZE: 15"
BAR CAPACITY: 4"
SPINDLE BORE: 4.6"
SPINDLE NOSE: A2-8
SPINDLE MOTOR: 55 hp
SPINDLE SPEED: 2,400 RPM
TURRET POSITIONS: 12
TURRET TYPE: BOLT-ON

-EQUIPPED WITH-

2-SPEED GEARBOX
EXTRA PERFORMANCE OPTION (55 HP)
15", 3-JAW BISON HYDRAULIC CHUCK
PROGRAMMABLE TAILSTOCK
TOOL PRESETTER
CHIP CONVEYOR
EXTENDED TOOL POCKET
HIGH-INTENSITY LIGHTING
REMOTE JOG HANDLE
RIGID TAPPING
USB PORT

** AS OF SEPTEMBER 2024, SPINDLE TIME - 3,084 HOURS

** MACHINE CUT PRIMARILY BRASS & STAINLESS

** FULL REPLACEMENT COST, AS EQUIPPED - \$195,000

** IN PLANT, UNDER POWER, AVAILABLE FOR IMMEDIATE INSPECTION & PURCHASE



PRICE.....\$84,900

Best Regards,

Tobin Demos - General Manager



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22 0 59	I/O 1	VAR	Q/LOOKAHEAD	MAINT	KEY HISTORY	FOR
0000001	SYSTEM TIME:	6:00:22	Floppy V			
ND ROUGH	SERVO TIME:	4471:20:36	MOCON#1:			
C	MOTION TIME:	3037:23:26				
0.0000	SPINDLE TIME:	3084:17:19	ACTUAL S			
0.0000	GEAR CHANGES:	1619 37/0	COMMAND I			
0.0000	SP Z CH Travel:	-14196	ENCODER I			
0.0000	SP Mtr Zctr:	0	SPINDLE I			
0.0000	Spin RPM:	0	SF:			
0.0000	SP MTR ENC RPM:	0	SCM:			
0.0000	Unclamp Mode:	0	MAX STK			
0.0000	Tool Release:	0	MAX STK			
0.0000	00000000		STACK BO			
0	08001000					
0	00000000		SKBIF CR			
0	04b007f4		BLOCKS P			
0			MAXIMUM			
	RAW DATA	FLAGS	ADDRESSES	BDM	AXES	IRQ-INFO
	I/O 1	VAR	Q/LOOKAHEAD	MAINT	KEY HISTORY	FOR

