

Hello,

We are very pleased to present the following machine for your review and approval:

2018 Agie Charmilles Cut E 350

CNC Wire Type EDM

Workpiece Dimensions: 32.28" x 26.77" x 9.84"
Axis Travels (X, Y, Z): 13.78" x 9.84" x 9.84"
Axis Travels (U, V): 3.54" x 3.54" ($\pm 1.77"$)
Permissible Workpiece Weight: 970 lbs
Maximum Cutting Height (Submerged): 9.84"
Cutting Speed: 28.2" IPH
Available Wire Sizes:
0.004", 0.006", 0.008", 0.010", 0.012"
Wire Spool: 17.6"
Taper Angles: 30° @ 2.42"
Surface Finish-Ra (Aa): 0.25 μ m (10 uin)
Control/Servo Resolution: 0.000005"
Electrical: 400V 3Ph/60Hz, 10 KVA;
+10% Deviation > 4u Sec.



-EQUIPPED WITH-

Generator: PG-V Integrated
Wire Guide Type: Round Diamond Guides
Measurement Device: Glass Scales (XY) / Encoder (UVZ)
Hard Disk Drive Capacity: 120 GB
RAM: 4GB
Data Storage Media: USB
Interfaces: RJ45 Ethernet, USB
Operating System: Windows 7
Pentium Processor w/ 19" Touch Screen LCD

PRICE.....\$74,900

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC
Office: (860) 356-4439
Mobile: (207) 205-4761
Email: mike@2spade.com

CONSUMABLES

WIRE		DIELECTRIC		MAINTENANCE		ENERGY SAVING		ECO MACHINING	
ON time	7628 [h]	EDM time	1853 [h]	Next limit	139 [%]	2021/08/28			
Name		[%]	EDM time	EDM time limit	ON time	ON time limit	Date limit	TOP	
Contact machining upper and lower	93	747	800						
Brake belt	74	747	1000						
Axis greasing	5	549	10000				2022/03/28		
Wire guide upper and lower	85	850	1000						
Bushing assembly of the injection chan	45	1810	4000				2021/08/28		
Jet guide of the threading bloc	45	1810	4000				2021/08/28		
Pinch roller wire evacuation	85	850	1000						
Pulley of contact carbon brush	35	850	1000						
Bearings of the lower head (2x)	45	1810	2000				2021/08/28		
Flat belt wire supply	85	850	1000						
Dielectric filters	18	180	1000						
S Mu filter	0								
Microfilter pneumatic plate	85	850	1000						
Grease BLASOUBLE 301	0								
Grease MOLYKOT 33 light	0								
Desolvation resin	25	253	1000						
User defined	0								
User defined	0								
User defined	0								
Machine configuration	139								

Message: Enter: M01-D10 - Axis greasing machinery

