

Hello,

We are very pleased to present the following machine for your review and approval:

## 2018 Haas ST-30

### CNC Turning Center

3,400 RPM A2-6 Spindle  
10" 3-Jaw Hydraulic Chuck  
21" Max. Part Swing  
32.5" Between Centers  
15" Max Cutting Diameter  
3" Bar Capacity  
9.4" X-Axis Travel  
32.5" Z-Axis Travel  
12-Position Turret

#### -EQUIPPED WITH-

Automatic Tool Pre-Setter  
Programmable Hydraulic Tailstock  
Rigid Tapping, Visual Part Programing, User Definable Macros  
Spindle Orientation, HAAS Connect Remote Monitoring  
Media Display M-Code, Samchully STA-2 Double Steady Rest  
Riten USA 43FMA Chuck, Automatic Door, WIFI / Ethernet / Expanded Memory  
Foot Pedals, Steady Rest Provision, Jorgensen Chip Conveyor  
30 HP Motor, 55 Gallon Coolant Tank and Pump



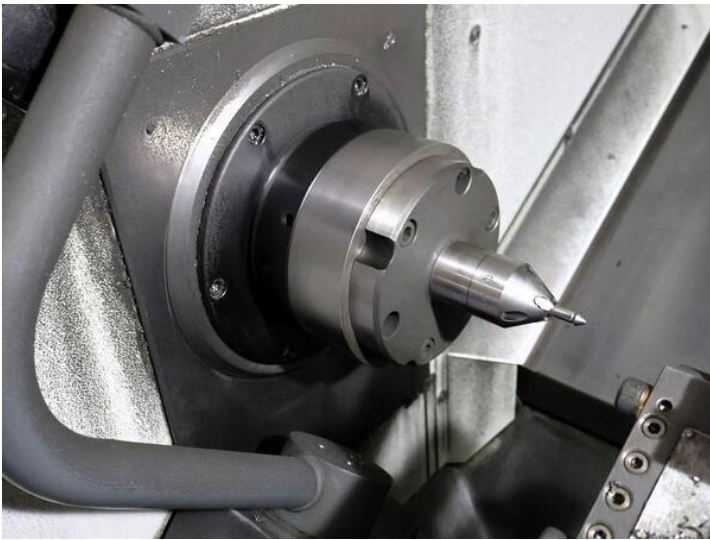
PRICE.....\$59,750

Best Regards,

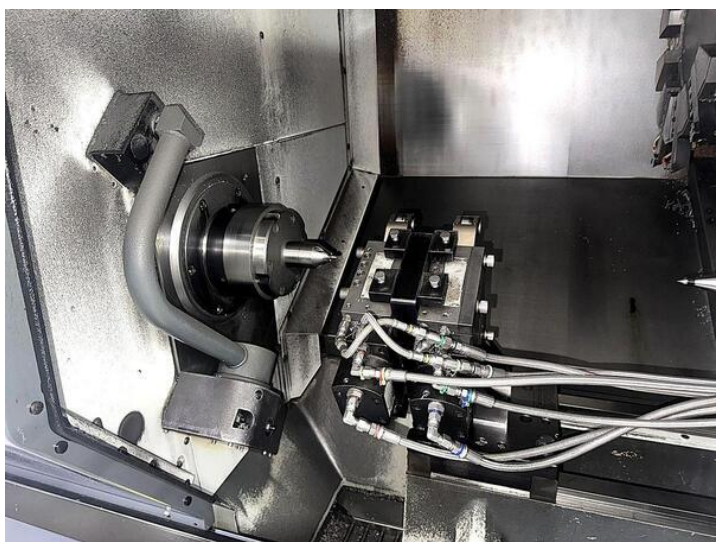
Mike Heim - Sales Manager



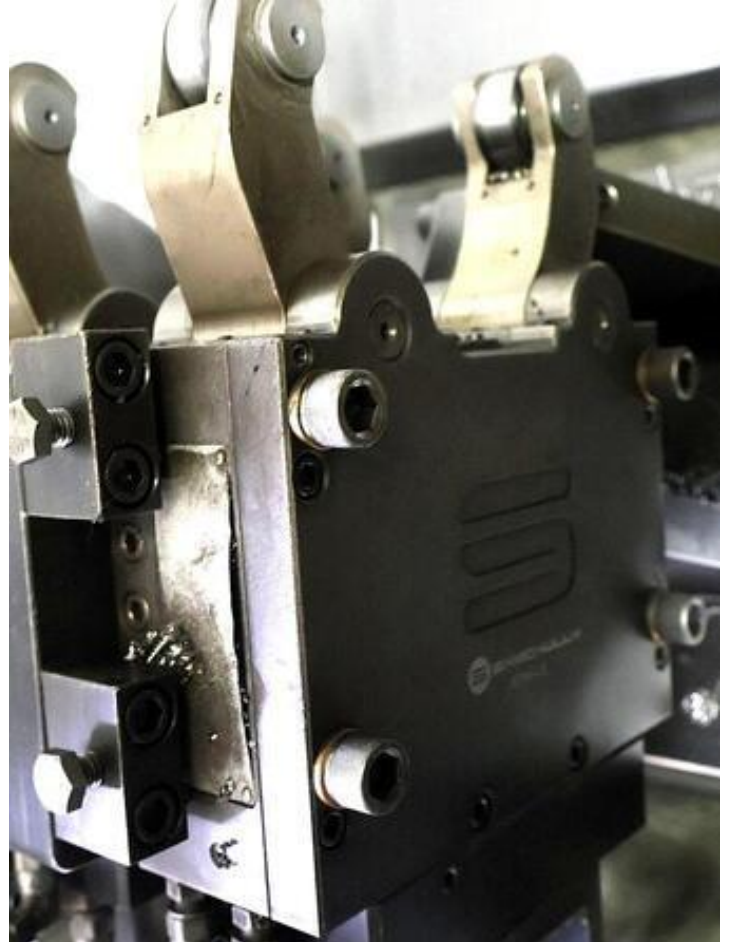
*Two Spade Machinery LLC*  
*Mobile: (207) 300-3649*  
*Email: mike@2spade.com*



OPERATION TIMERS & SETUP		
DATE:	05-22-2025	LOOPS R
TIME:	07:51:19	M30 CO
POWER ON TIME:	7600:42:52	M30 CO
CYCLE START TIME:	3878:31:50	MACRO
FEED CUTTING TIME:	3475:09:20	MACRO
THIS CYCLE:	0:00:00	MACRO
LAST CYCLE:	0:07:39	MACRO











LATHE MODEL

ST-30

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER.....

3110612

DATE OF MFG.....

04/2018

VOLTAGE.....

220

PHASE.....

3

HERTZ.....

50/60

FULL LOAD.....

70

AMPS

LARGEST LOAD.....

100

AMPS

SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM.....

90

0204

SHORT CIRCUIT CURRENT - 5,000 AMPS RMS SYMMETRICAL

ARC FLASH RATING: 208 - 240VAC MODELS HRC-1,  
360-480VAC MODELS HRC-2

NECA TYPE 2 ENCLOSURE - FOR INDOOR USE ONLY.  
OVER CURRENT PROTECTION PROVIDED  
AT MACHINE SUPPLY TERMINALS.

MADE IN USA  
P/N 29-10048A REV. B