

Hello,

We are very pleased to present the following machine for your review and approval:

2018 HAAS ST-30Y

Multi-Axis CNC Lathe

SWING OVER BED: 31.75"
MAX CUTTING DIAMETER: 18"
MAX CUTTING LENGTH: 32.5"
X-AXIS TRAVEL: 12.5"
Y-AXIS: Yes
Y-AXIS TRAVEL: ± 2 "
Z-AXIS TRAVEL: 23"
CHUCK SIZE: 10"
BAR CAPACITY: 3"
SPINDLE MOTOR: 30 hp
SPINDLE SPEED: 3,400 RPM
TURRET CAPACITY: 12
TURRET TYPE: BMT65
LIVE MILLING: Yes
LIVE MILLING SPEED: 6,000 RPM

-EQUIPPED WITH-

HAAS NEXTGEN CONTROL
10", 3-JAW HYDRAULIC CHUCK
6,000 RPM UPGRADE FOR LIVE TOOLING
AUTOMATIC TOOL PRESETTER
BELT-TYPE CHIP CONVEYOR
HIGH-PRESSURE COOLANT (300 PSI)
PARTS CATCHER
TAILSTOCK
MACROS
ROTATION & SCALING
RIGID TAPPING
SPINDLE ORIENTATION
VPS EDITING
MEDIA DISPLAY
1 GB MEMORY
C-AXIS
LARGE ASSORTMENT OF LIVE & STATIC TOOLING (10 LIVE HOLDERS)



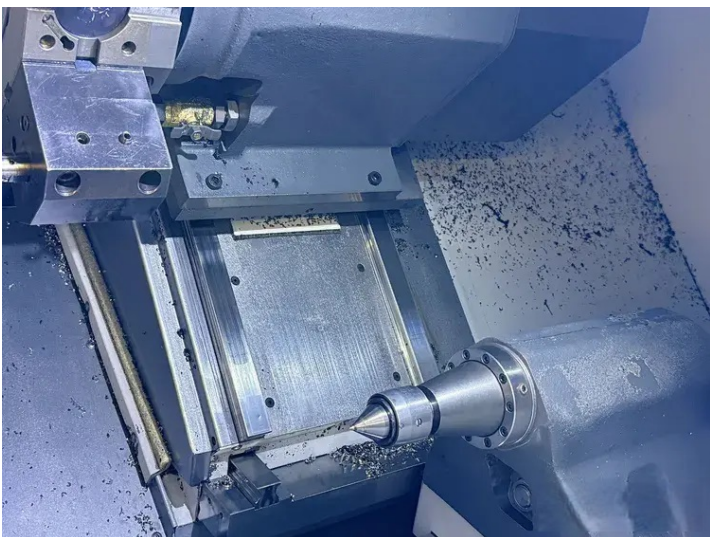
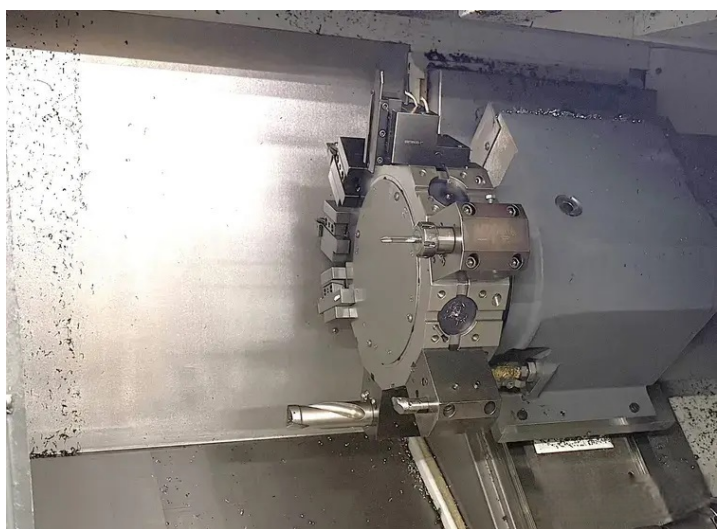
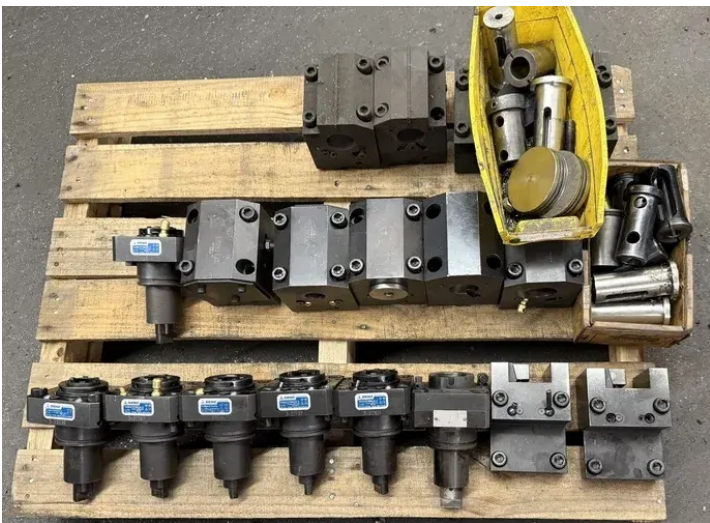
PRICE.....\$79,500

Best Regards,

Mike Heim - Sales Manager



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Email: mike@2spade.com



Date:	08-21-2025
Time:	11:40:40
Time Zone:	PST
Power On Time:	30830:13:11
Cycle Start Time:	1099:38:44
Feed Cutting Time:	5418:05:56
This Cycle:	0:05:41
Last Cycle:	0:05:41

	Feature	Status	Date:
<input checked="" type="checkbox"/>	Machine	Purchased	Acquired 01-5-22
<input checked="" type="checkbox"/>	Macros	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Rotation And Scaling	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acquired 08-18-25
<input type="checkbox"/>	TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Media Display	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Max Memory: 1GB	Purchased	Acquired 08-18-25
<input type="checkbox"/>	Wireless Networking	Tryout Available	
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	High Pressure Coolant	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	C Axis	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Max Spindle Speed: 3400 RPM	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Max Sub Spindle Speed: 0 RPM	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/>	Max LT Spindle Speed: 6000 RPM	Purchased	Acquired 08-18-25

