

Hello,

We are very pleased to present the following machine for your review and approval:

## 2018 HAAS ST-30Y

### Multi-Axis CNC Lathe

SWING OVER BED: 31.75"  
MAX CUTTING DIAMETER: 18"  
MAX CUTTING LENGTH: 32.5"  
X-AXIS TRAVEL: 12.5"  
Y-AXIS: Yes  
Y-AXIS TRAVEL:  $\pm 2$ "  
Z-AXIS TRAVEL: 23"  
CHUCK SIZE: 10"  
BAR CAPACITY: 3"  
SPINDLE MOTOR: 30 hp  
SPINDLE SPEED: 3,400 RPM  
TURRET CAPACITY: 12  
TURRET TYPE: BMT65  
LIVE MILLING: Yes  
LIVE MILLING SPEED: 6,000 RPM

#### -EQUIPPED WITH-

HAAS NEXTGEN CONTROL  
10", 3-JAW HYDRAULIC CHUCK  
6,000 RPM UPGRADE FOR LIVE TOOLING  
AUTOMATIC TOOL PRESETTER  
BELT-TYPE CHIP CONVEYOR  
HIGH-PRESSURE COOLANT (300 PSI)  
PARTS CATCHER  
TAILSTOCK  
MACROS  
ROTATION & SCALING  
RIGID TAPPING  
SPINDLE ORIENTATION  
VPS EDITING  
MEDIA DISPLAY  
1 GB MEMORY  
C-AXIS  
LARGE ASSORTMENT OF LIVE & STATIC TOOLING (10 LIVE HOLDERS)



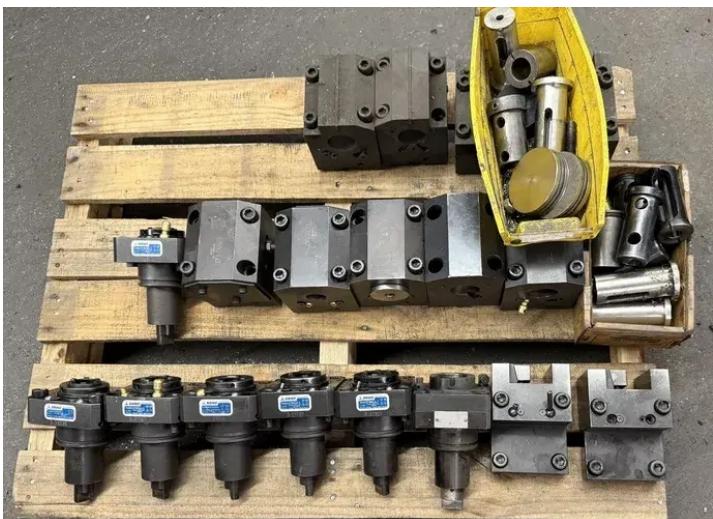
PRICE.....\$79,500

Best Regards,

**Mike Heim - Sales Manager**



**Two Spade Machinery LLC**  
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Date:	08-21-2025
Time:	11:40:40
Time Zone:	PST
Power On Time:	30830:13:11
Cycle Start Time:	1099:38:44
Feed Cutting Time:	5418:05:56
This Cycle:	0:05:41
Last Cycle:	0:05:41

Feature	Status	Date:
<input checked="" type="checkbox"/> Machine	Purchased	Acquired 01-5-22
<input checked="" type="checkbox"/> Macros	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Rotation And Scaling	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Rigid Tapping	Purchased	Acquired 08-18-25
<input type="checkbox"/> TPCP and DWO	Tryout Available	
<input checked="" type="checkbox"/> M19 Spindle Orient	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> VPS Editing	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Media Display	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Max Memory: 1GB	Purchased	Acquired 08-18-25
<input type="checkbox"/> Wireless Networking	Tryout Available	
<input checked="" type="checkbox"/> Compensation Tables	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> High Pressure Coolant	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> C Axis	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Max Spindle Speed: 3400 RPM	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Max Sub Spindle Speed: 0 RPM	Purchased	Acquired 08-18-25
<input checked="" type="checkbox"/> Max LT Spindle Speed: 6000 RPM	Purchased	Acquired 08-18-25

