

Hello,

We are very pleased to present the following machine for your review and approval:

2019 Haas EC-400 Pallet Pool

Horizontal Machining Center

CNC Control Haas Next Gen CNC Control
Pallet Size 400mm x 400mm (15.75")
Machine Travels (X/Y/Z) 22" x 25" x 22"
Pallet Indexing Full 4th Axis on Pallet
Rapid Traverse Rate (X/Y/Z) 1400 IPM
Max Cutting Feed Rate 833 IPM
Spindle Taper CAT-40 Taper
Spindle Speeds 12,000 RPM
Toolchanger Capacity 100+1 Side Mount Twin Arm
Max Tool Weight 12 lb
Max Tool Length/Diameter 12" L, 3"- 6" Dia
Tool to Tool Time
 2.8 Seconds Tool to Tool / 3.6 Seconds
 Chip to Chip (Average)
Spindle Drive 30HP Vector Drive
Max Pallet Load 880 lb w/ Full 4th
Pallet Change Time 15 Seconds
Spindle Nose to Pallet Center Distance 3.9" - 23.9"
Spindle Center to Pallet Distance 2.1" - 22.1"
Number of Pallet Stations 7 Total, 6 in Pallet Pool
Approximate Machine Dimensions: 166.00"L x 99.00"W x 99.00"H



-EQUIPPED WITH-

6-Station Pallet Changer with 6 Pallets (7 Total Pallets), Haas Next Gen CNC Control, Full 4th Axis on Pallet, 12,000 RPM 30HP CAT-40 Taper Spindle, 100 Station Side-Mount Twin-Arm Tool Changer, 1000 PSI High Pressure Through Spindle Coolant, Auxiliary Coolant Filter, 1GB Memory, Dynamic Work Offset & Tool Centerpoint Control Option, High Speed Machining Option, Second Home Position, Media Display M-Code, Remote Jog Handle with Color LCD, Rigid Tapping, Through Tool Air Blast, Renishaw Tool & Parts Probing System, Rotary Scales, Wifi Connection, Ethernet Port, USB Port, Chip Conveyor, Complete Coolant System, Tri-Mist Mist Filter, Pallets Included. NOTE - Tooling, Workholding, Tombstones - NOT INCLUDED.

PRICE.....\$229,900

Best Regards,

Mike Heim - Sales Manager



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