

Hello,

We are very pleased to present the following machine for your review and approval:

2019 Haas VM-6

Vertical Machining Center

X-Axis: 64.0"
Y-Axis: 32.0"
Z-Axis: 30.0"
Spindle Nose-Table: 4.0" - 34.0"
Spindle Motor: 30 HP
Spindle Speed: 12,000 RPM
Spindle Taper: HSK 63

-EQUIPPED WITH-

Haas CNC Control
HSK-A63, 12K RPM Spindle
4th Axis and 5th Axis Drives and Wiring
Wireless Intuitive Probing System
Minimum Quantity Lubrication
Through Spindle Coolant, 1000 PSI
Through Tool Air Blast
Auxiliary Coolant Filter
Second Home Position
Dynamic Work Offsets & Tool Center Point Control
32GB Expanded Memory
Internal High-Voltage Isolated Transformer
High Intensity Lighting
WiFi Camera

Optional Equipped With:

Haas TR200Y 200mm Dual Trunnion Rotary Table s/n 910458 - over \$45k New Price

Replacement Cost over \$270,000!



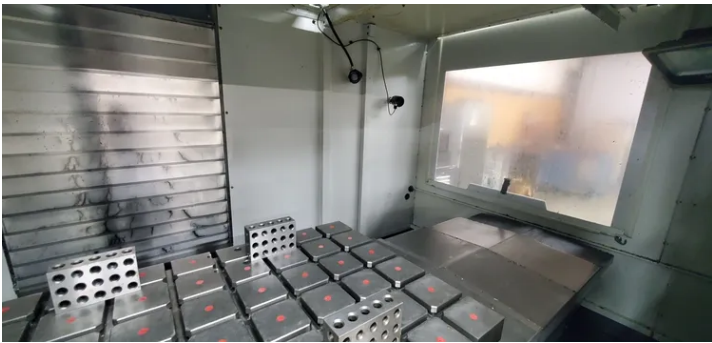
PRICE.....\$129,900

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com



37

7

Current Commands

Devices	Timers	Macro Vars	Active Codes	ATM	Tool Table	Calcul...
Date:	04-14-2025	Loops Remaining:	0			
Time:	15:27:37	M30 Counter #1:	1516			
Time Zone:	PST	M30 Counter #2:	2313			
Power On Time:	11329:41:51	Macro Label #1:	SIZE			
Cycle Start Time:	3509:25:56	Macro Assign #1:	188			
Feed Cutting Time:	2689:29:22	Macro Label #2:	0			
This Cycle:	0:27:30	Macro Assign #2:	0			
Last Cycle:	0:27:30					

Enter Date In The Format MM-DD-YYYY



HAAS

MILL MODEL

VM-6

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER..... 1168035

DATE OF MFG..... 10/2019

VOLTAGE..... 440

PHASE..... 3

HERTZ..... 50/60

FULL LOAD..... 35 AMPS

LARGEST LOAD..... 33 AMPS

SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM..... 96 9224

SHORT CIRCUIT CURRENT - 5,000 AMPS RMS SYMMETRICAL

ARC FLASH RATING: 208 - 240VAC MODELS HRC-1,
360-480VAC MODELS HRC-2

NEMA TYPE 2 ENCLOSURE - FOR INDOOR USE ONLY.
OVER CURRENT PROTECTION PROVIDED
AT MACHINE SUPPLY TERMINALS.

MADE IN USA
P/N 29-10048B REV. A

CE

EAC