Hello,

We are very pleased to present the following machine for your review and approval:

2020 HAAS CM-1 and TRT70

Compact HS VMC with Rotary Table



TABLE LENGTH: 22.5"
TABLE WIDTH: 10"
X-AXIS TRAVEL: 12"
Y-AXIS TRAVEL: 10"
Z-AXIS TRAVEL: 14"
SPINDLE SPEED: 50,000 RPM
SPINDLE MOTOR: 5 hp
SPINDLE TAPER: ISO 20
TOOL CAPACITY (ATC): 36
MAX RAPIDS: 757 in/min.
CUTTING FEEDRATE: 500 ipm
ROTARY OR TRUNNION: Yes

-EQUIPPED WITH-

HAAS NEXTGEN CONTROL
HAAS TRT70 DUAL-AXIS TILTING ROTARY TABLE
4TH AXIS DRIVE & WIRING, 5TH AXIS DRIVE & WIRING
50,000 RPM SPINDLE (ISO20 TAPER), 36-STATION TOOL CHANGER
RENISHAW WIRELESS INTUITIVE PROBING SYSTEM (WIPS). WINDOW AIR BLAST
DYNAMIC WORK OFFSETS & TOOL CENTER POINT CONTROL (DWO/TCPC)
VISUAL PART PROGRAMMING SYSTEM (VPS EDITING), COORDINATE ROTATION & SCALING
MEDIAL DISPLAY M-CODE (M130), HIGH-SPEED MACHINING
SPINDLE ORIENTATION, RIGID TAPPING, MACROS, ETHERNET
USB PORT, 32GB MEMORY, WIFI CAMERA, WIFI CONNECTION
HAASCONNECT: REMOTE MONITORING
AN ASSORTMENT OF TOOL HOLDERS & TOOLING
**** AS OF AUGUST 2026, CUTTING TIME - 411 HOURS**
**** MACHINE IS LIKE-NEW**
**** FULL REPLACEMENT COST, AS EQUIPPED - $155,000**
**** AVAILABLE FOR IMMEDIATE INSPECTION & PURCHASE**
**** PHOTOS TAKEN PRIOR TO REMOVAL FROM MEDICAL FACILITY**

PRICE.....$79,900

Best Regards,

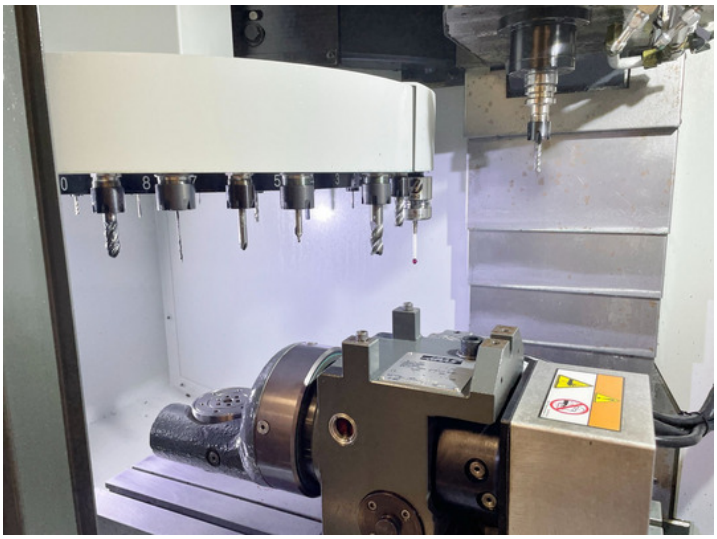
Mike Heim - Sales Manager

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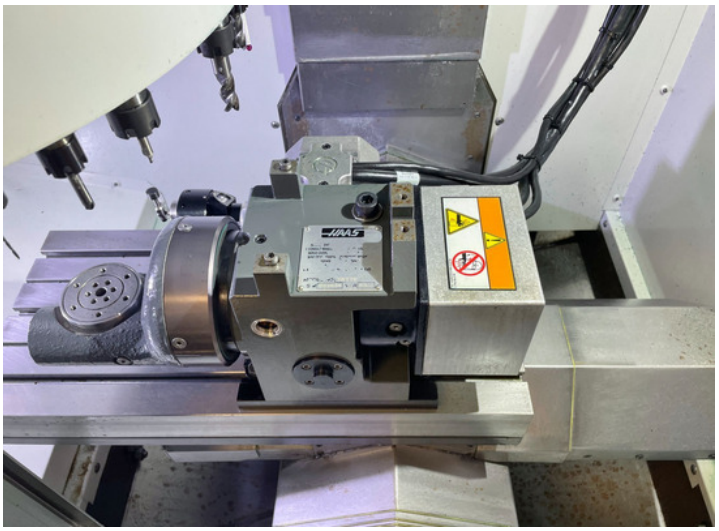










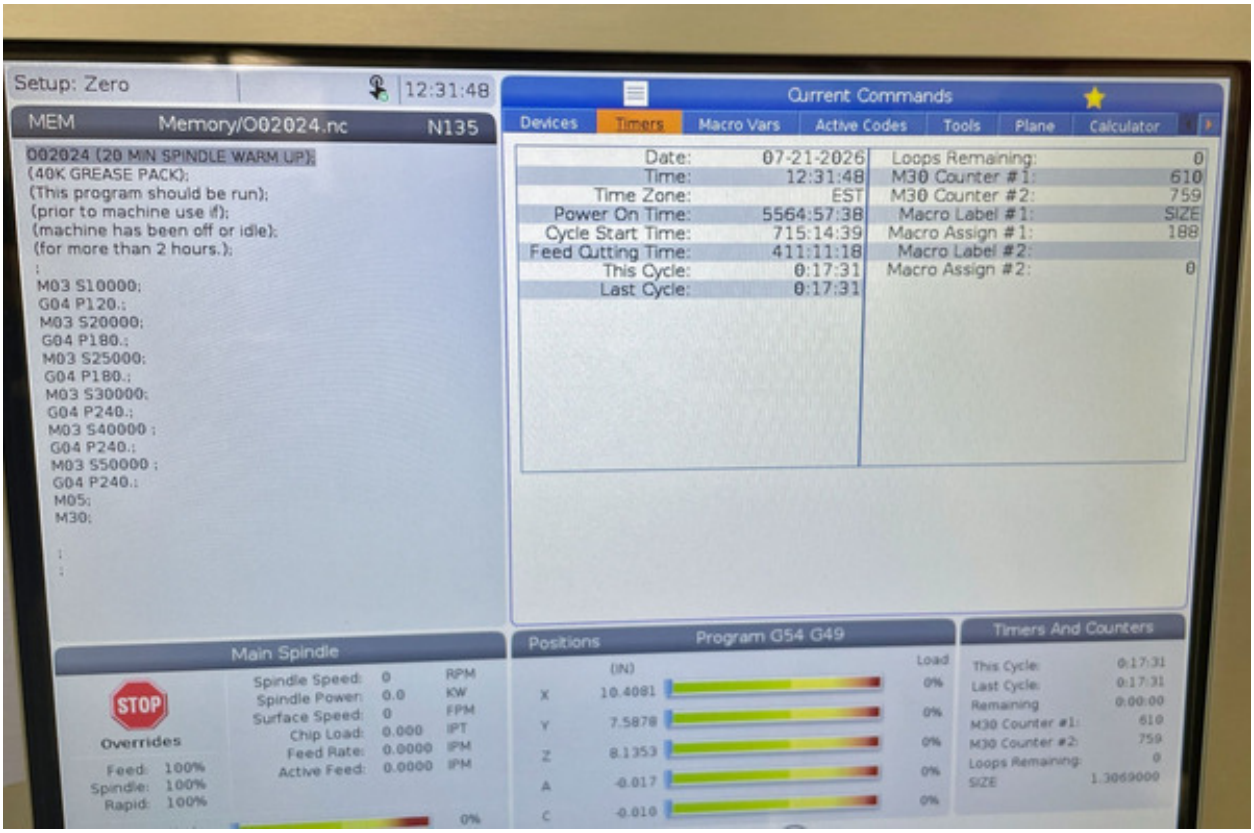

JMS

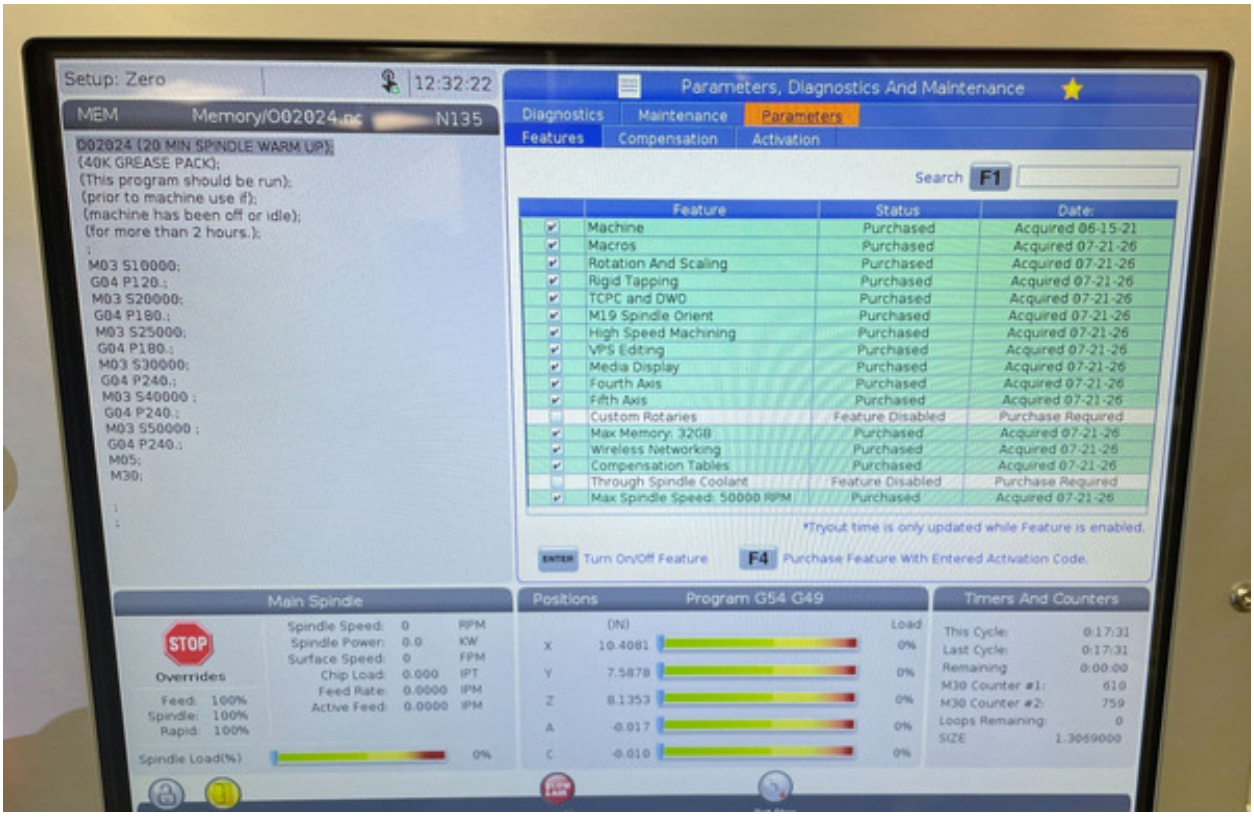

CM
1


HAAS
POWER ON
POWER OFF
EMERGENCY STOP


HAAS




Setup: Zero
12:31:48
MEM
Memory/O02024.nc
N135
O02024 (20 MIN SPINDLE WARM UP);
(40K GREASE PACK);
(This program should be run);
(prior to machine use if);
(machine has been off or idle);
(for more than 2 hours.);
M03 S10000;
G04 P120.;
M03 S20000;
G04 P180.;
M03 S25000;
G04 P180.;
M03 S30000;
G04 P240.;
M03 S40000 ;
G04 P240.;
M03 S50000 ;
G04 P240.;
M05;
M30;
Current Commands
Devices
Timers
Macro Vars
Active Codes
Tools
Plane
Calculator
Date: 07-21-2026
Time: 12:31:48
Time Zone: EST
Power On Time: 5564:57:38
Cycle Start Time: 715:14:39
Feed Cutting Time: 411:11:18
This Cycle: 0:17:31
Last Cycle: 0:17:31
Loops Remaining: 0
M30 Counter #1: 610
M30 Counter #2: 759
Macro Label #1: SIZE
Macro Assign #1: 188
Macro Label #2:
Macro Assign #2: 0
Main Spindle
STOP
Overrides
Feed: 100%
Spindle: 100%
Rapid: 100%
Spindle Speed: 0 RPM
Spindle Power: 0.0 KW
Surface Speed: 0 FPM
Chip Load: 0.000 IPT
Feed Rate: 0.0000 IPM
Active Feed: 0.0000 IPM
Positions
Program G54 G49
(IN)
Load
X 10.4081 0%
Y 7.5878 0%
Z 8.1353 0%
A -0.017 0%
C -0.010 0%
Timers And Counters
This Cycle: 0:17:31
Last Cycle: 0:17:31
Remaining 0:00:00
M30 Counter #1: 610
M30 Counter #2: 759
Loops Remaining: 0
SIZE 1.3069000


Setup: Zero
12:32:22
MEM
Memory/O02024.nc
N135
O02024 (20 MIN SPINDLE WARM UP);
(40K GREASE PACK);
(This program should be run);
(prior to machine use if);
(machine has been off or idle);
(for more than 2 hours.);
M03 S10000;
G04 P120.;
M03 S20000;
G04 P180.;
M03 S25000;
G04 P180.;
M03 S30000;
G04 P240.;
M03 S40000 ;
G04 P240.;
M03 S50000 ;
G04 P240.;
M05;
M30;
Parameters, Diagnostics And Maintenance
Diagnostics
Maintenance
Parameters
Features
Compensation
Activation
Search F1
Feature
Status
Date:
Machine Purchased Acquired 06-15-21
Macros Purchased Acquired 07-21-26
Rotation And Scaling Purchased Acquired 07-21-26
Rigid Tapping Purchased Acquired 07-21-26
TCPC and DWO Purchased Acquired 07-21-26
M19 Spindle Orient Purchased Acquired 07-21-26
High Speed Machining Purchased Acquired 07-21-26
VPS Editing Purchased Acquired 07-21-26
Media Display Purchased Acquired 07-21-26
Fourth Axis Purchased Acquired 07-21-26
Fifth Axis Purchased Acquired 07-21-26
Custom Rotaries Feature Disabled Purchase Required
Max Memory: 32GB Purchased Acquired 07-21-26
Wireless Networking Purchased Acquired 07-21-26
Compensation Tables Purchased Acquired 07-21-26
Through Spindle Coolant Feature Disabled Purchase Required
Max Spindle Speed: 50000 RPM Purchased Acquired 07-21-26
*Tryout time is only updated while Feature is enabled.
ENTER Turn On/Off Feature
F4 Purchase Feature With Entered Activation Code.
Main Spindle
STOP
Overrides
Feed: 100%
Spindle: 100%
Rapid: 100%
Spindle Load(%)
Positions
Program G54 G49
Timers And Counters