Hello,

We are very pleased to present the following machine for your review and approval:

2020 Haas VF-4SS

Type Of Machine



Excellent Condition
12,000 rpm
Cat-40
50" X-Axis Travels
20" Y-Axis Travels
25" Z-Axis Travels
52" x 18" Table Size
30 + 1 Side Mount Tool Changer
Wireless Intuitive Probing System
(Renishaw WIPS)
300 PSI Through Spindle Coolant
& Programmable Coolant
Automatic Air Gun (Dry Chip Removal)
High Speed Machining
Rigid Tapping
Remote Jog Handle Color
HAAS Connect
Visual Programming System
User Definable Macros
Spindle Orientation
Coordinate Rotation and Scaling
WIFI Connection / Ethernet
Window Air Blast
1GB Standard Memory
55 Gallon Coolant Tank and Pump
Chip Auger

PRICE.....$89,900

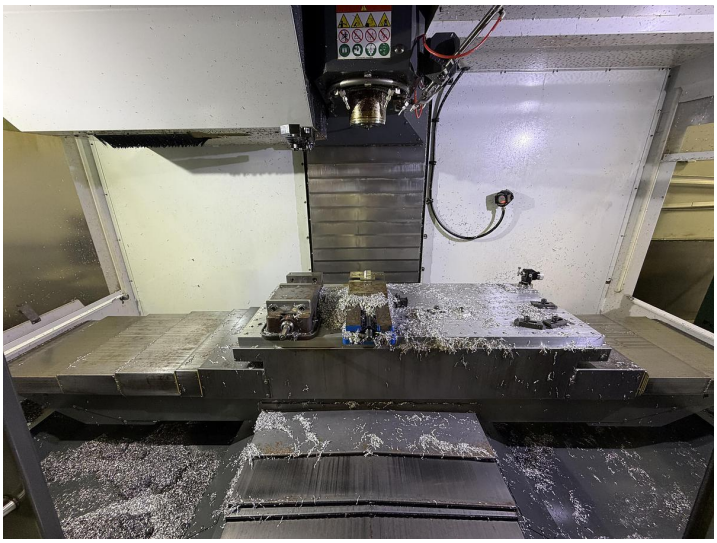
Best Regards,

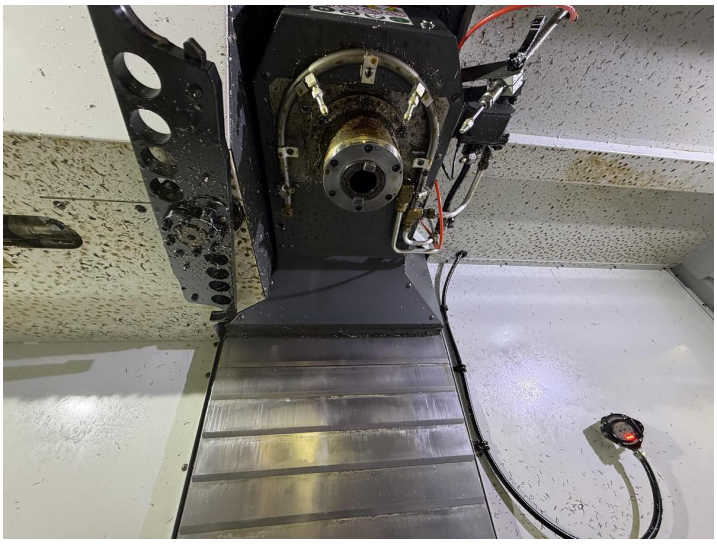
Mike Heim - Sales Manager

Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com

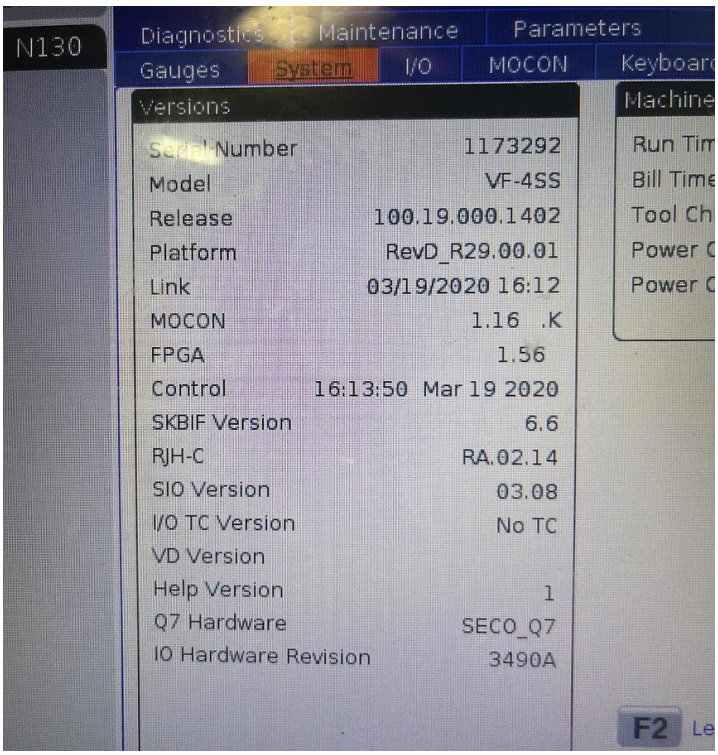


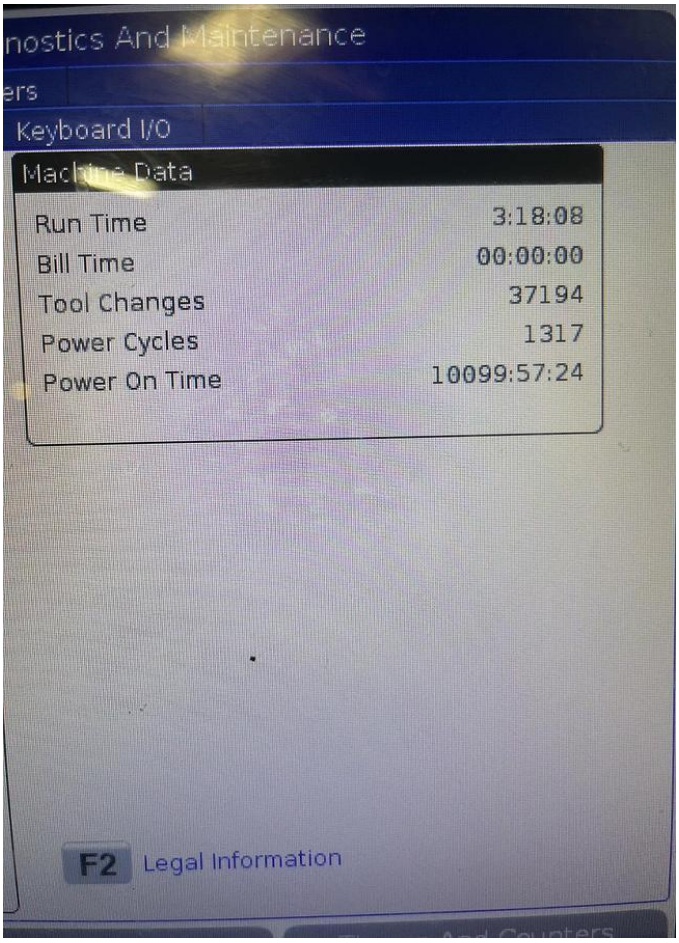






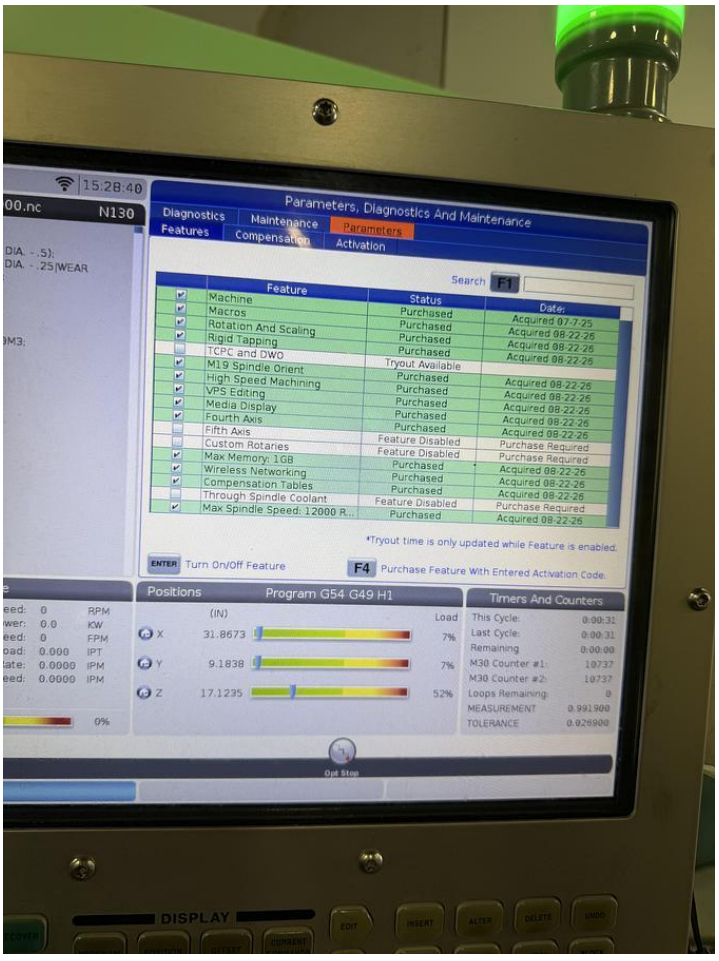


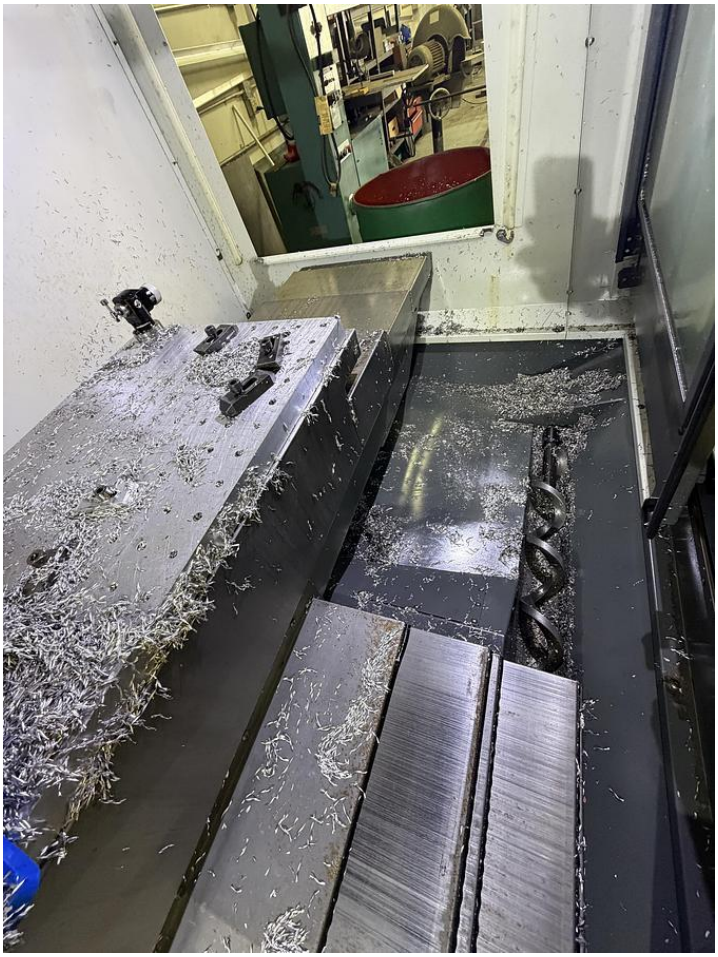

N130
Diagnostics
Maintenance
Parameters
Gauges
System
I/O
MOCON
Keyboard
Versions
Serial Number 1173292
Model VF-4SS
Release 100.19.000.1402
Platform RevD_R29.00.01
Link 03/19/2020 16:12
MOCON 1.16 .K
FPGA 1.56
Control 16:13:50 Mar 19 2020
SKBIF Version 6.6
RJH-C RA.02.14
SIO Version 03.08
I/O TC Version No TC
VD Version
Help Version 1
Q7 Hardware SECO_Q7
IO Hardware Revision 3490A
F2

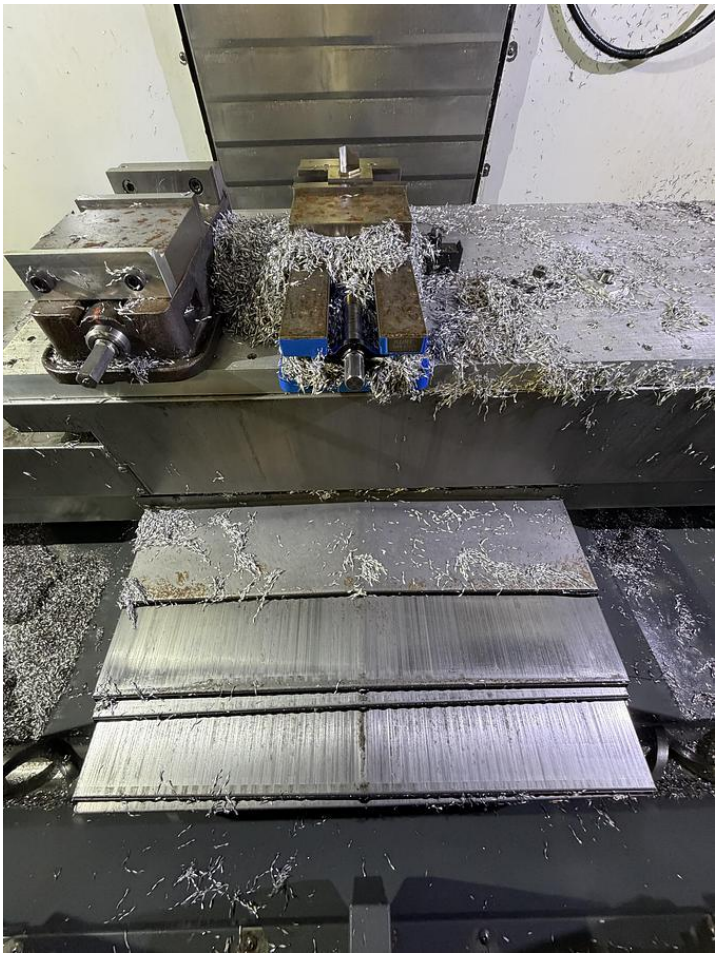

nostics And Maintenance
ers
Keyboard I/O
Machine Data
Run Time 3:18:08
Bill Time 00:00:00
Tool Changes 37194
Power Cycles 1317
Power On Time 10099:57:24
F2 Legal Information



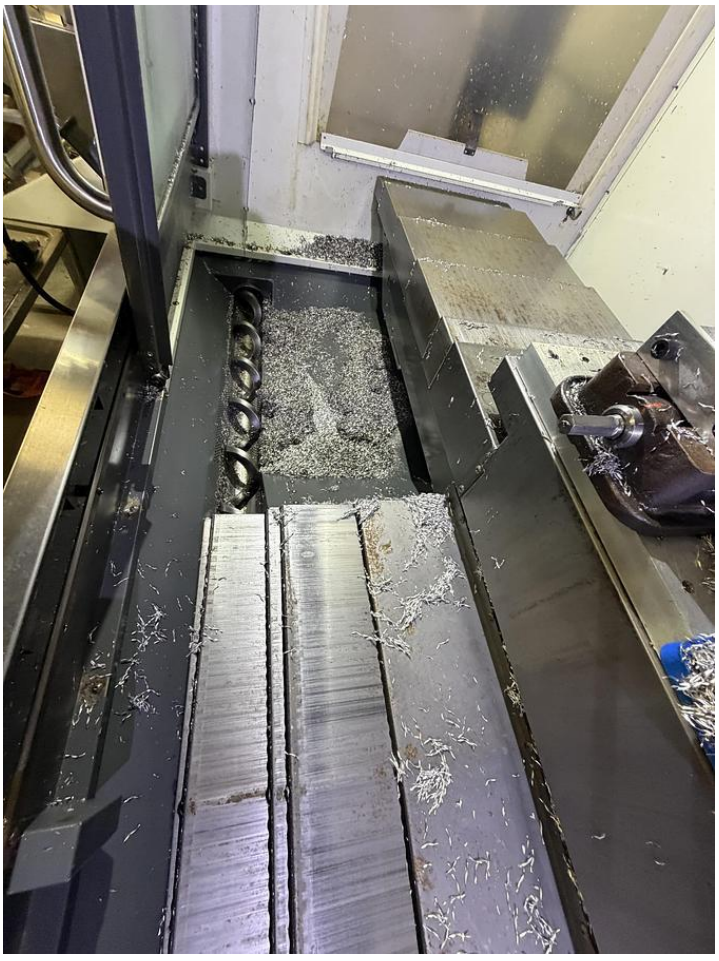

HAAS
POWER ON
POWER OFF
EMERGENCY STOP
HANDLE JOG
CYCLE START
FEED HOLD
RESET
DISPLAY
OVERRIDES


Parameters, Diagnostics And Maintenance
Diagnostics
Maintenance
Parameters
Features
Compensation
Activation
Search F1
Feature
Status
Date:
Machine Purchased
Macros Purchased
Rotation And Scaling Purchased
Rigid Tapping Purchased
TCPC and DWO Purchased
M19 Spindle Orient Tryout Available
High Speed Machining Purchased
VPS Editing Purchased
Media Display Purchased
Fourth Axis Purchased
Fifth Axis Purchased
Custom Rotaries Feature Disabled
Max Memory: 1GB Feature Disabled
Wireless Networking Purchased
Compensation Tables Purchased
Through Spindle Coolant Purchased
Max Spindle Speed: 12000 R... Feature Disabled
*Tryout time is only updated while Feature is enabled.
ENTER Turn On/Off Feature
F4 Purchase Feature With Entered Activation Code.
Positions
Program G54 G49 H1
Timers And Counters
X 31.8673 7%
Y 9.1838 7%
Z 17.1235 52%
This Cycle: 0:00:31
Last Cycle: 0:00:31
Remaining 0:00:00
M30 Counter #1: 10737
M30 Counter #2: 10737
Loops Remaining: 0
MEASUREMENT 0.991900
TOLERANCE 0.026900
Opt Stop
DISPLAY

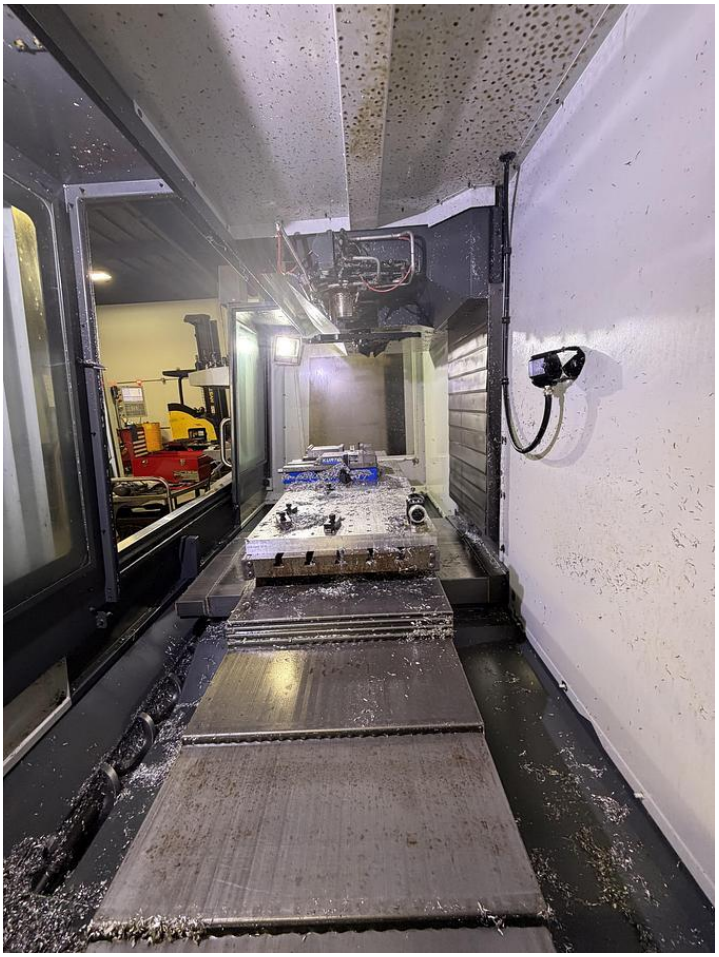


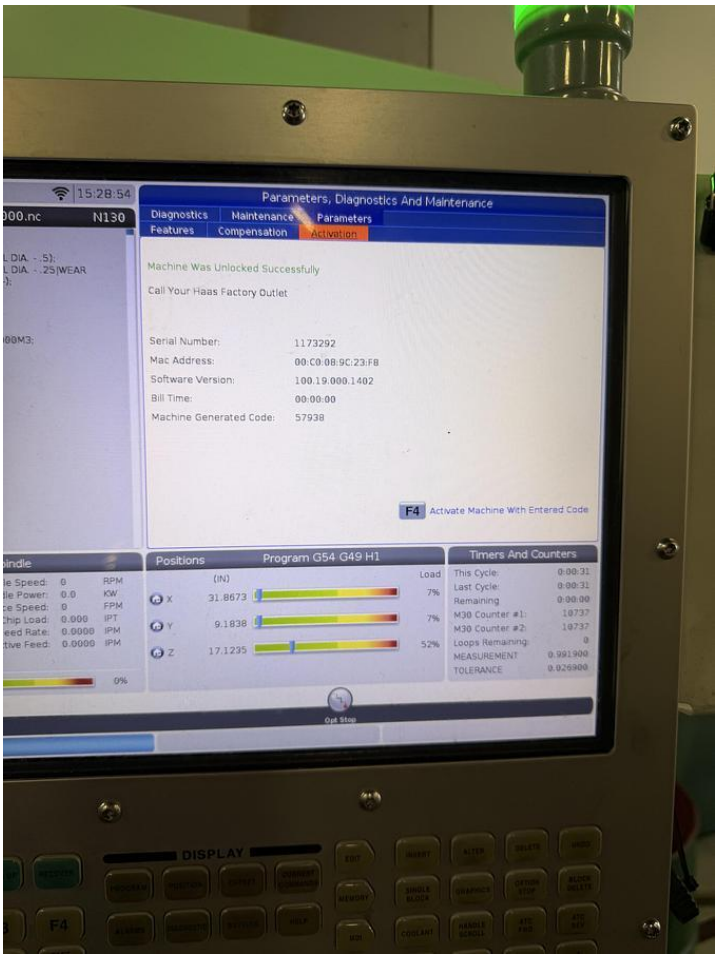











15:28:54
Parameters, Diagnostics And Maintenance
Diagnostics
Maintenance
Parameters
Features
Compensation
Activation
Machine Was Unlocked Successfully
Call Your Haas Factory Outlet
Serial Number: 1173292
Mac Address: 00:C0:08:9C:23:F8
Software Version: 100.19.000.1402
Bill Time: 00:00:00
Machine Generated Code: 57938
F4 Activate Machine With Entered Code
Positions
Program G54 G49 H1
Timers And Counters
DISPLAY

