

Hello,

We are very pleased to present the following machine for your review and approval:

2022 Haas VF-6/40 Vertical Machining Center

X-Axis Travel: 64"
Y-Axis Travel: 32"
Z-Axis Travel: 30"
Spindle Motor: 30 hp
Spindle Speed: 8,100 RPM
Spindle Taper: CT40
Tool Changer: 51 ATC
Table Size: 64" x 28"
Max Table Load: 4,000 lb
Distance Spindle Nose to Table: 34"
Rapids (X/Y/Z): 600 in/min.
Dimensions: 195" X 102" X 129"
Machine Weight: 22,300 lb

-EQUIPPED WITH-

50+1 side-mount tool changer
Programmable coolant nozzle
Wireless intuitive probing
Part hole blaster
Chip auger
Rigid tapping
Power surge protection
Spindle orientation
Wifi
Extended warranty



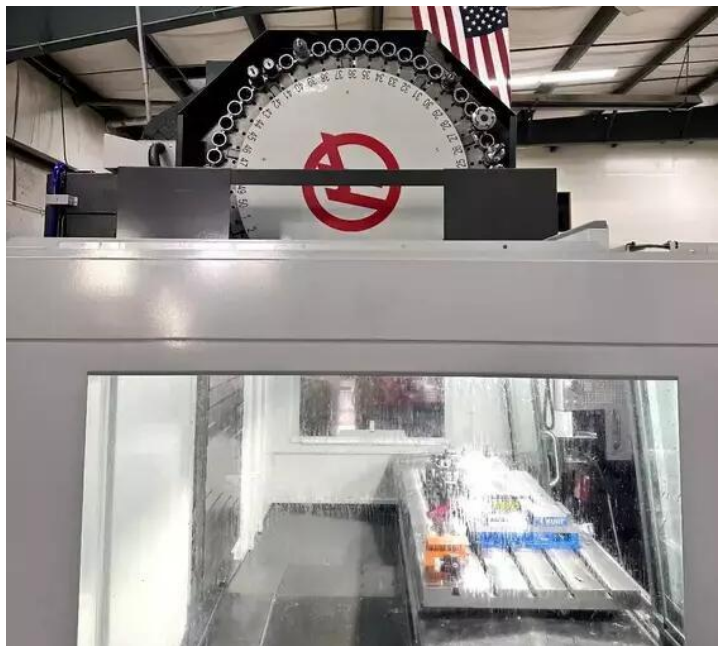
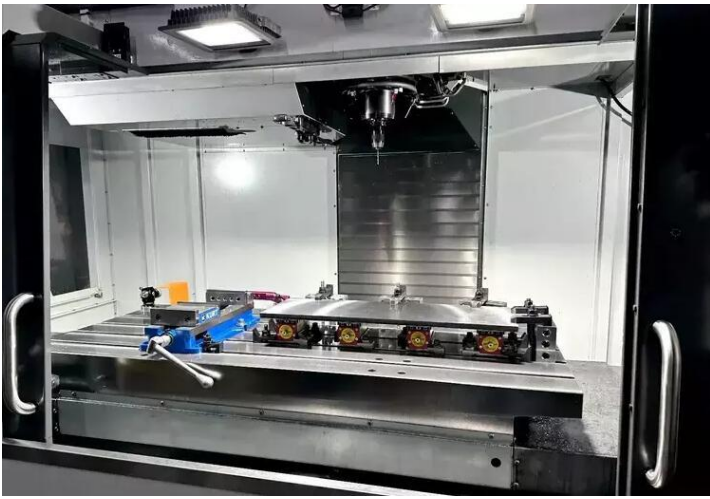
PRICE \$139,500

Best Regards,

Mike Heim - Sales Manager



Two Spade Machinery LLC
Office: (860) 356-4439
Mobile: (860) 538-7814
Email: mike@2spade.com





Parameters, Diagnostics And Maintenance

Diagnostics Parameters

Gauges System I/O MOCON Keyboard I/O

Last Reset: 12-17-2022 20:18

Description	Since Reset	Total	Filter
Cycle Time	66:32:50	97:17:21	
Power On Time	388:13:41	438:18:18	
Servo Time	170:22:39	170:22:39	
Feed time	57:09:12	59:30:06	
Power Cycles	77	77	
Number of Tool Changes	2054	2054	
Number of Gear Changes	0	0	
Main Spindle Total Usage	88:27:32	88:27:32	
Main Spindle : < 8K RPM	88:19:38	88:19:38	
Main Spindle : 8K - 12K RPM	0:07:54	0:07:54	
Spindle Lube Failure Events	0	0	
Axis Lube Not Detected Events	0	0	
Low Grease Lube Pressure Events	0	0	
Axis Lube Cycle Failure Events	0	0	
Under Air Pressure Events	103	103	
APC Low Air Pressure Events	0	0	
TSC Low Air Pressure Events	0	0	
TAB Low Air Pressure Events	0	0	
Gear Change Low Air Pressure Events	0	0	

ENTER Select filter ALTER Filter Selected F2 Clear all filters ORIGIN Reset Values

Parameters, Diagnostics And Maintenance

Diagnostics Parameters

Gauges System I/O MOCON Keyboard I/O System Monitor

Configuration		Machine Data	
Serial Number	1197866	Run Time	0:02:54
Model	VF-6/40	Bill Time	00:00:00
		Tool Changes	1431
		Power Cycles	77
		Power On Time	438:17:53

Software	
Release	100.22.000.1021
Link	08/30/2022 15:18
MOCON	1.16 .K
Control	15:20:50 Aug 30 2022
Help Version	1

Hardware	
FPGA Firmware Version	1.69
FPGA EEPROM	16

PAGE DOWN Scroll Down