

Hello,

We are very pleased to present the following machine for your review and approval:

2022 Haas VF-7/40

Vertical Machining Center

TABLE WORKING SURFACE: 84" x 28"
TABLE LOAD CAPACITY 4,000 lbs.
TRAVELS (X,Y,Z): 84" x 32" x 30"
SPINDLE NOSE to TABLE: 4" - 34"
FEED RATE, ALL AXES: 500 IPM
RAPID TRAVERSE RATE, ALL AXES: 600 IPM
TOOL STORAGE CAPACITY: 30 ARM TYPE
SPINDLE HORSEPOWER: 30 HP
SPINDLE SPEEDS RANGE - Inline Direct: 15,000 RPM
SPINDLE TAPER: CAT-40
WAY SYSTEM: LINEAR GUIDEWAY
OVERALL DIMENSIONS: 182" x 125" x 130"
APPROXIMATE WEIGHT - NET: 23,500 LBS.



-EQUIPPED WITH-

15,000 RPM DIRECT DRIVE SPINDLE
TSC ~ THROUGH SPINDLE COOLANT at 300 PSI
HIGH SPEED MACHINING
RIGID TAPPING
CHIP AUGER
PROGRAMMABLE COOLANT NOZZLE
MPG HANDWHEEL
WIPS / WIRELESS INTUITIVE PROBING SYSTEM
Tool storage Racks
Enclosure Exhaust System
Probe Riser Block

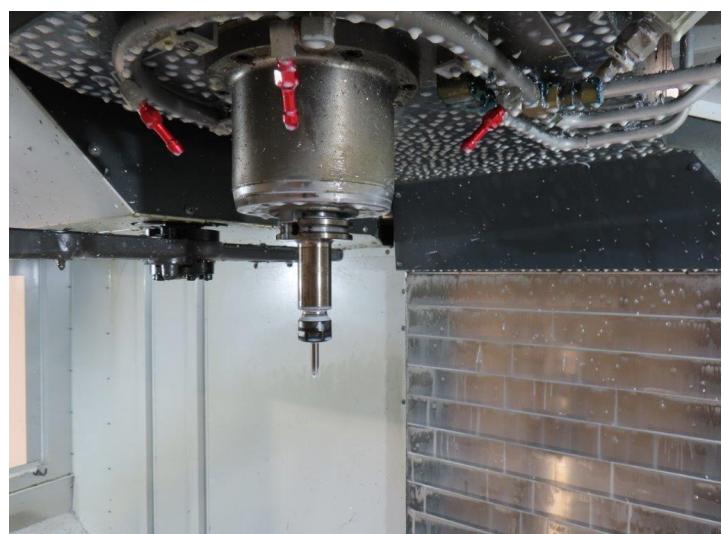
PRICE.....\$135,500

Best Regards,

Mike Heim - Sales Manager



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Last Reset: 05-20-2022 15:41		
Description	Since Reset	Total
Cycle Time	621:00:23	639
Power On Time	2497:00:00	256
Servo Time	1433:55:59	143
Feed time	496:29:07	497
Power Cycles	302	
Number of Tool Changes	16400	1
Number of Gear Changes	0	
Main Spindle Total Usage	718:12:58	718
Main Spindle : < 8K RPM	529:07:01	529
Main Spindle : 8K - 12K RPM	188:40:52	188
Main Spindle : > 12K RPM	0:25:03	0
Spindle Lube Failure Events	0	
Axis Lube Not Detected Events	0	
Low Grease Lube Pressure Events	0	
Axis Lube Cycle Failure Events	0	
Under Air Pressure Events	169	
APC Low Air Pressure Events	0	
TSC Low Air Pressure Events	0	
TAB Low Air Pressure Events	0	

Machine Data	
Run Time	3:39:41
Bill Time	00:00:00
Tool Changes	12681
Power Cycles	302
Power On Time	2560:09:28



Search

	Feature	Status	
<input checked="" type="checkbox"/>	Machine	Purchased	Acq
<input checked="" type="checkbox"/>	Macros	Purchased	Acq
<input checked="" type="checkbox"/>	Rotation And Scaling	Purchased	Acq
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acq
<input type="checkbox"/>	TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acq
<input checked="" type="checkbox"/>	High Speed Machining	Purchased	Acq
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acq
<input checked="" type="checkbox"/>	Media Display	Purchased	Acq
<input type="checkbox"/>	Fourth Axis	Tryout Available	
<input type="checkbox"/>	Fifth Axis	Feature Disabled	Purch
<input type="checkbox"/>	Custom Rotaries	Feature Disabled	Purch
<input checked="" type="checkbox"/>	Max Memory: 1GB	Purchased	Acq
<input type="checkbox"/>	Wireless Networking	Purchased	Acq
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acq
<input checked="" type="checkbox"/>	Through Spindle Coolant	Purchased	Acq
<input checked="" type="checkbox"/>	Max Spindle Speed: 15000 RPM	Purchased	Acq

*Tryout time is only updated while Feature is selected

ENTER Turn On/Off Feature F4 Purchase Feature With Entered Activation

