Hello,

We are very pleased to present the following machine for your review and approval:

2022 METHODS MV1300H

4-Axis Machining Center



Excellent Condition Like Brand New Never Used
Fanuc 0i-MF Plus Control with 10.4" Display
15,000 RPM Oil-Air Lubricated Direct Drive Spindle
Cat-40 Big Plus
51.1" X-Axis
24" Y-Axis
23.6" Z-Axis (Box Ways)
55.9" x 23.6" Table Size
32 Station Side Mounted Tool Changer
4th Axis
Tsudakoma RBS-250R Rotary Table 9.84" Table Diameter & Tailstock
Renishaw Probe System RMP400 Spindle Probe & RTS Tool Setter
1,000 psi Coolant Through Spindle Coolant Prep & Coupling
Remote manual pulse generator (MPG) hand-wheel
Includes Manual Guide I, AICC II 200 block look ahead
400 tool offsets
Custom Macro B
Helical Interpolation
Rigid tapping
Ethernet port w/ 100Mbps, USB port, PCMCIA card slot & RS232C port
2MB Memory & 1MB of Part Program Storage
Extra set of 8 M-Code functions (4 on 4 off)
Z-Axis Box Way with Turcite B
X, Y-Axis Linear Roller Guides
X/Y/Z Rapid Travel at 1890/1890/945 Ipm
Fanuc Alpha series 30HP Motor
Spindle Oil Chiller, Spindle Air Dryer & Thermal Compensation
Automatic oil lubrication system with gravity waste-oil recovery
Double Anchor Pretensioned Ballscrews
3 Spindle coolant nozzles / 4 Spindle coolant gun
2 Spindle air blast nozzles / Air Gun
Coolant chip flush wash down / Coolant flush
122 Gallon Coolant Tank
Chip Conveyor 41" discharge height
Dual chip augers
Auto power off
Interior work lights / 3-color signal light
Dust-proof electrical cabinet with Heat Exchanger

PRICE.....$109,500

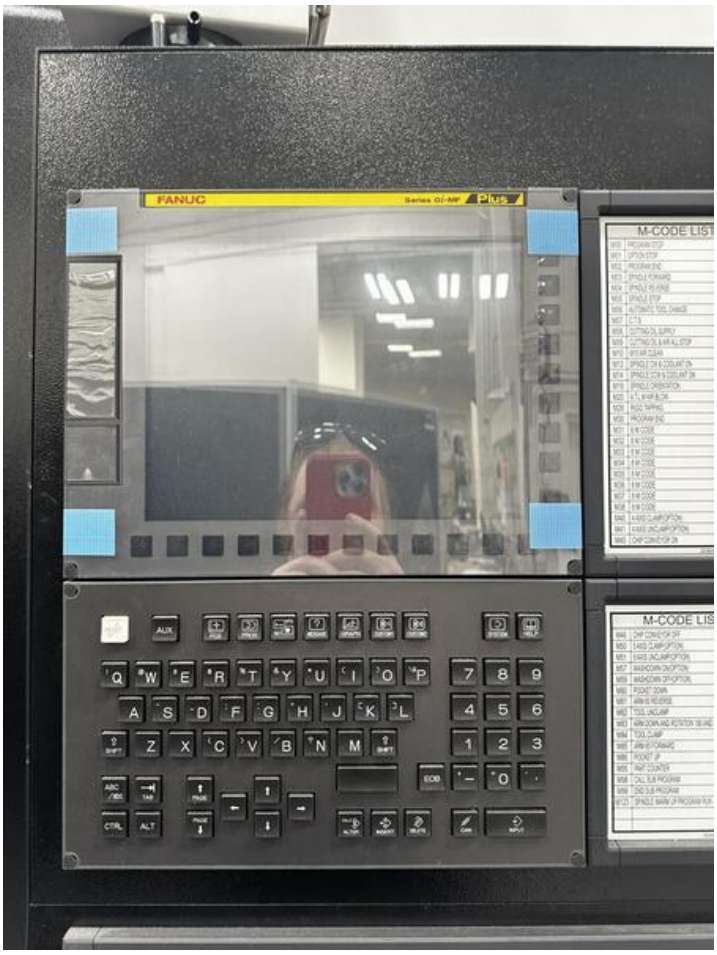
Best Regards,

Mike Heim - Sales Manager

Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com

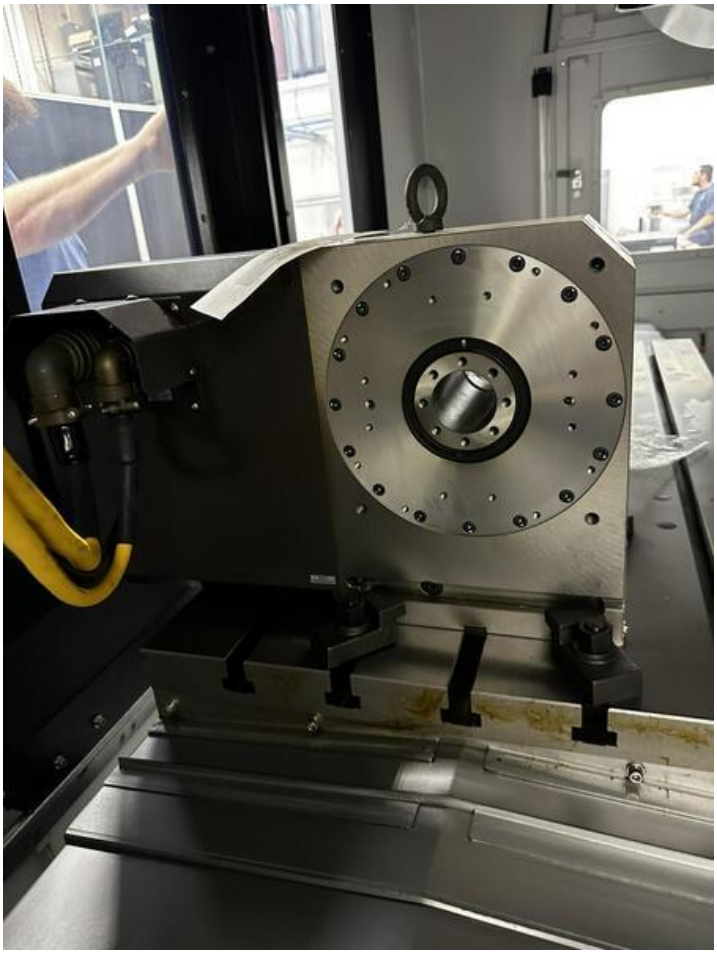

MV 1300H

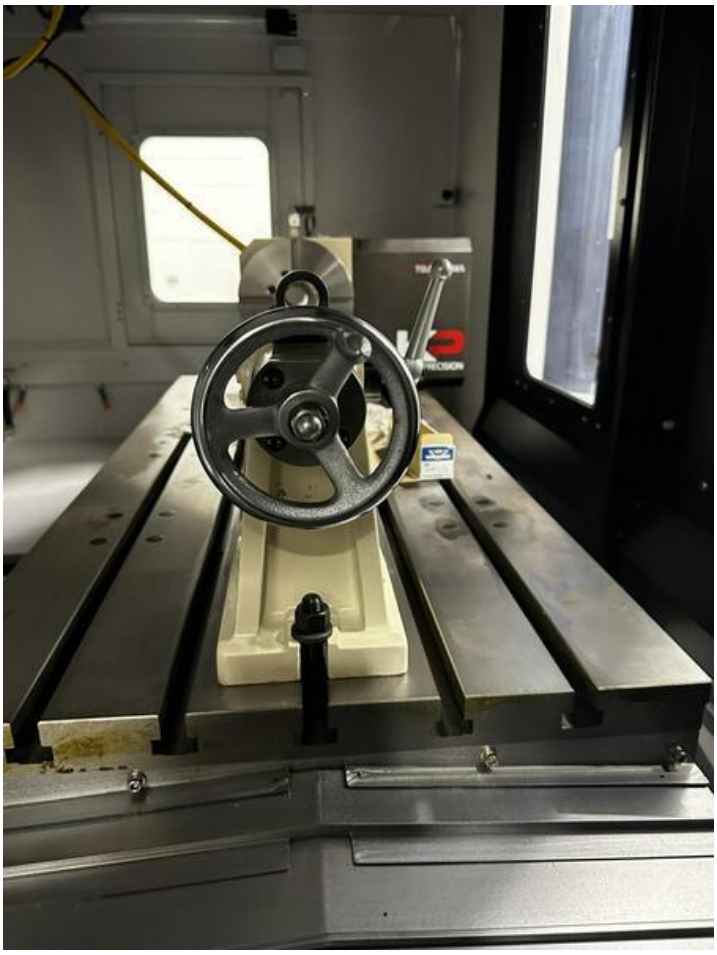

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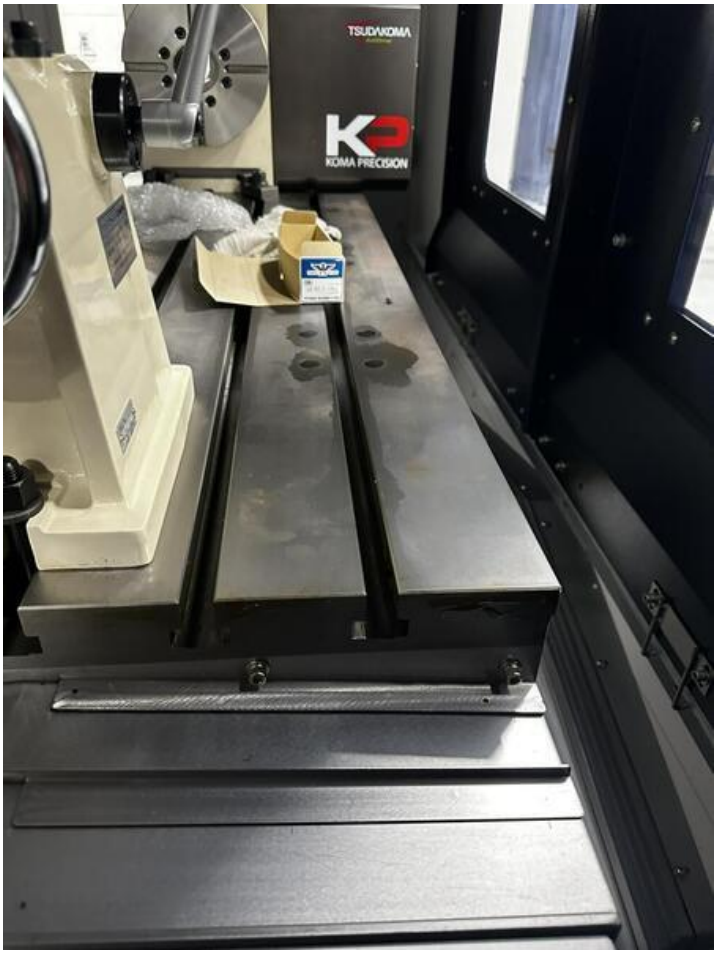

FANUC
Series 0i-MF
M-CODE LIST


TSUDAKOMA







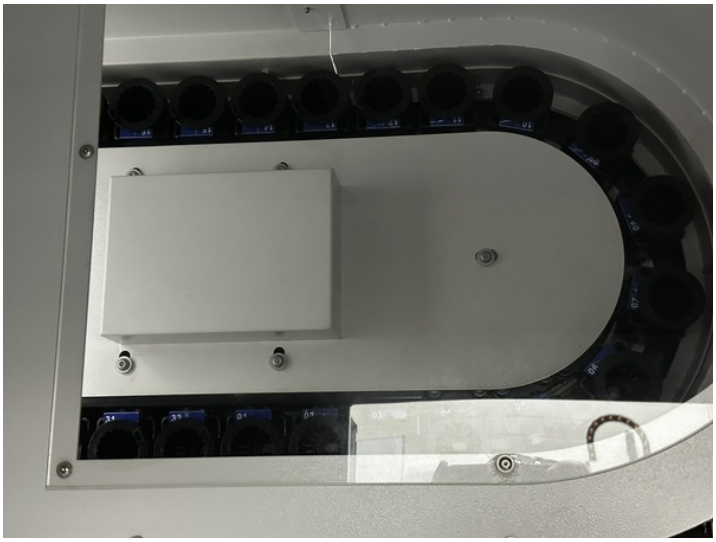

TSUDAKOMA
KOMA PRECISION

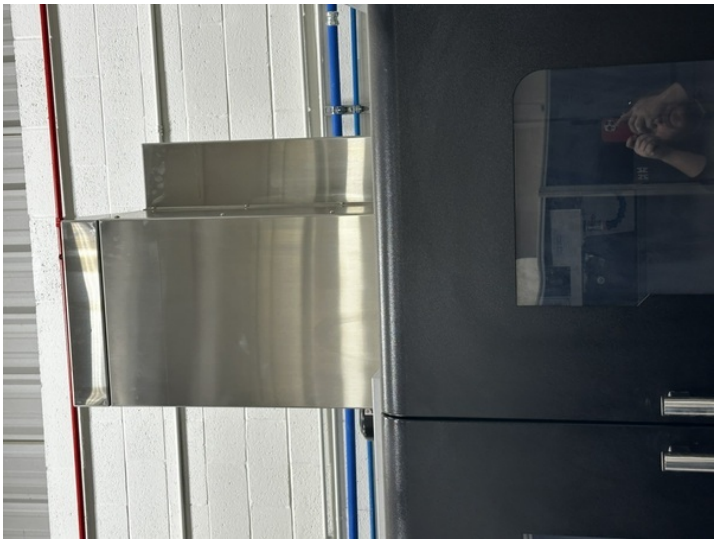















Methods


Methods


EMERGENCY
FWD
STOP
REV




Keyarrow
Key Components Supplier
KEYARROW (TAIWAN) CO., LTD.
排屑機使用注意事項
警告
CAUTION
WARNING
The conveying chain baffles and the chains in use may possibly injure the hands; please be sure to turn off the power supply before performing service.
CE






MODEL: MV 1300H
SERIAL NO: 6MVG00053
MFG. DATE: 2022.06
VOLTAGE: 220 V
POWER: 35 KVA
FREQUENCY: 60 HZ





