Hello,

We are very pleased to present the following machine for your review and approval:

2023 Haas VF-4

Vertical Machining Center



50" X-Axis Travel
20" Y-Axis Travel
25" Z-Axis Travel
52" x 19.5" Table Size
8100rpm Max. Spindle Speed
CAT-40 Spindle Taper
30hp Spindle Motor
30 Station Tool Changer
13000lb Machine Weight
125" x 95" x 105" Shipping Dims

-EQUIPPED WITH-

Low Hours!
Chip Auger
Work and Tool Probing Systems
Remote Jog Handle
Coolant Mist Condenser
High Speed Machining
Rigid Tapping
Macros
Coordinate Rotation and Scaling

PRICE.....$79,900

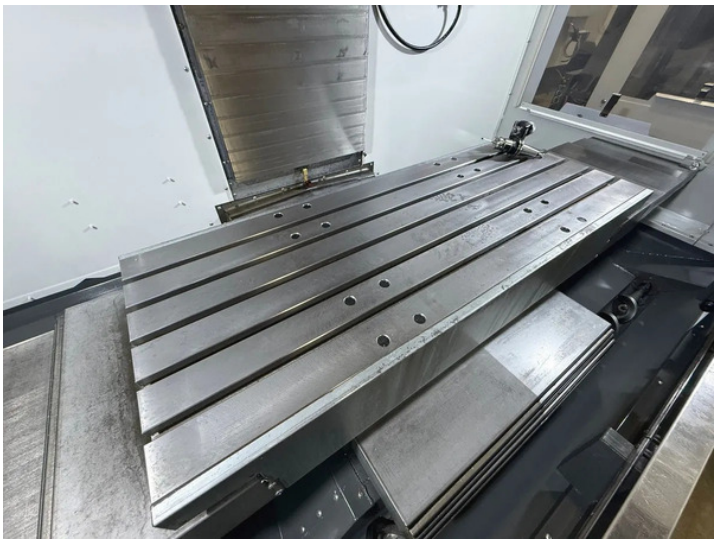
Best Regards,

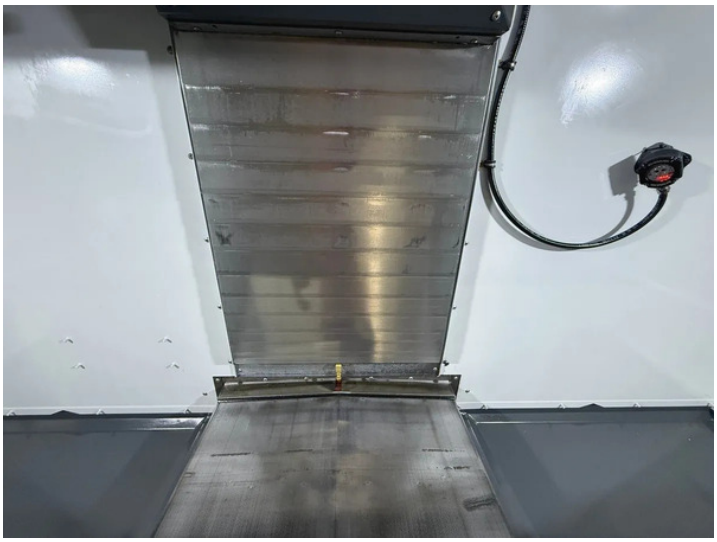
Mike Heim - Sales Manager

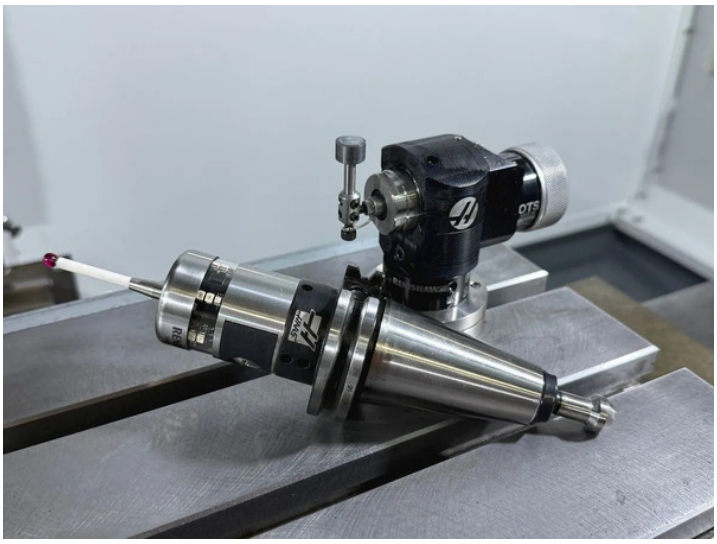
Two Spade Machinery LLC
Mobile: (207) 300-3649
Email: mike@2spade.com

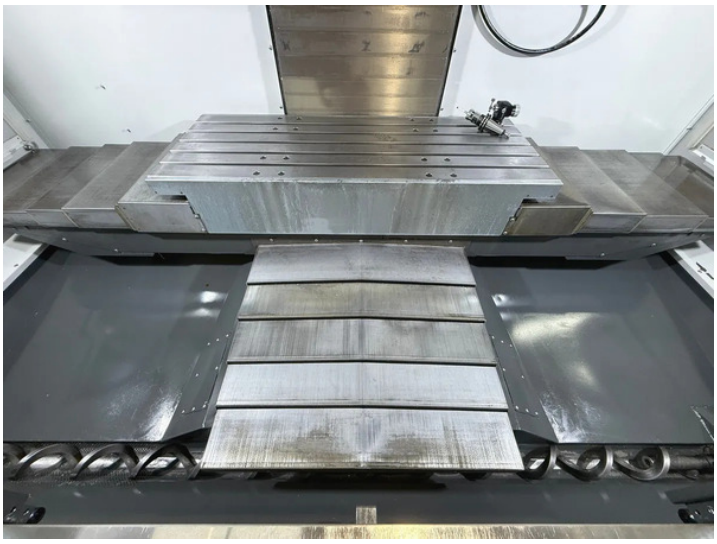












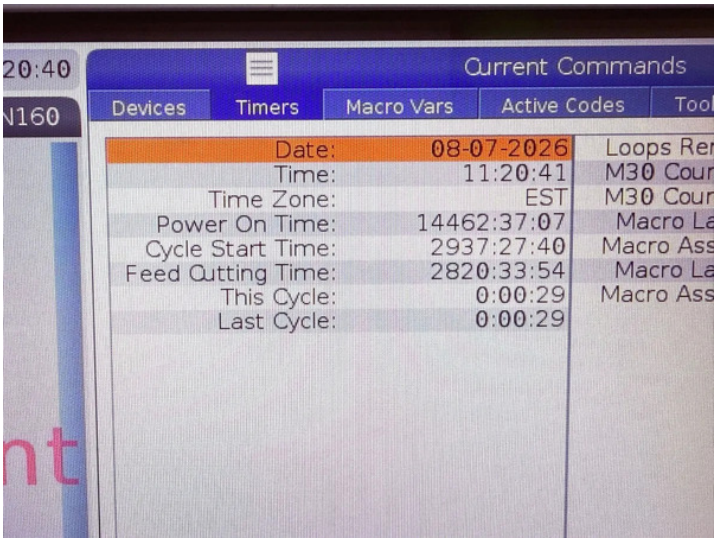





Set Tool Offsets
<.0001 .0010 .0100 .1000 >
Tool In Spindle 1
Tool Offset 1
Av Length 3.8427
Y -8.2000
SetL ADJST NEXT M08 MENU




HAAS
POWER ON
POWER OFF
EMERGENCY STOP
HANDLE JOG
CYCLE START
FEED HOLD
HINDLEY
Low Coolant


20:40
Current Commands
Devices
Timers
Macro Vars
Active Codes
Date: 08-07-2026
Time: 11:20:41
Time Zone: EST
Power On Time: 14462:37:07
Cycle Start Time: 2937:27:40
Feed Cutting Time: 2820:33:54
This Cycle: 0:00:29
Last Cycle: 0:00:29


EMERGENCY STOP
HANDLE JOG
DISPLAY
RESET
CURSOR
OVERRIDES
CYCLE START
FEED HOLD

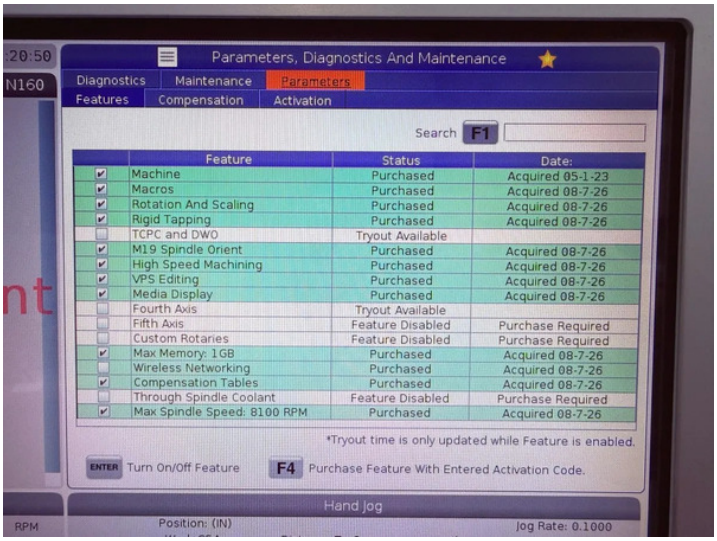



HAAS
Mist
Condenser








Parameters, Diagnostics And Maintenance
Diagnostics
Maintenance
Parameters
Features
Compensation
Activation
Search F1
Feature
Status
Date:
Machine Purchased Acquired 05-1-23
Macros Purchased Acquired 08-7-26
Rotation And Scaling Purchased Acquired 08-7-26
Rigid Tapping Purchased Acquired 08-7-26
TCPC and DWO Tryout Available
M19 Spindle Orient Purchased Acquired 08-7-26
High Speed Machining Purchased Acquired 08-7-26
VPS Editing Purchased Acquired 08-7-26
Media Display Purchased Acquired 08-7-26
Fourth Axis Tryout Available
Fifth Axis Feature Disabled Purchase Required
Custom Rotaries Feature Disabled Purchase Required
Max Memory: 1GB Purchased Acquired 08-7-26
Wireless Networking Purchased Acquired 08-7-26
Compensation Tables Purchased Acquired 08-7-26
Through Spindle Coolant Feature Disabled Purchase Required
Max Spindle Speed: 8100 RPM Purchased Acquired 08-7-26
*Tryout time is only updated while Feature is enabled.
ENTER Turn On/Off Feature
F4 Purchase Feature With Entered Activation Code.
Hand Jog
RPM
Position: (IN)
Jog Rate: 0.1000


HFD-4