

Hello,

We are very pleased to present the following machine for your review and approval:

## **CINCINNATI MILICRON HEALD 273A**

### **ID TYPE CYLINDRICAL GRINDER**

**MAXIMUM WORK SWING: 24½"**

**SWING W/WORKHEAD @ 90 DEGREES: 13"**

**WORKHEAD CROSS SLIDE TRAVEL: 17½"**

**MAXIMUM TABLE TRAVEL: 20"**

**MAXIMUM GRINDING STROKE: 16"**

**WHEELHEAD CROSS SLIDE TRAVEL: 1½"**

**WORKHEAD FLANGE TO WHEEL SLIDE: 0-28½"**

**TABLE SPEEDS (VARIABLE): 0-18 FPM**

**WORKHEAD SPEEDS (VARIABLE): 0-500 RPM**

**I.D. SPINDLE SPEED: 12000 RPM MAX**

**WORKHEAD SWIVEL: 90°**

**WORKHEAD SPINDLE MOTOR: 1½ HP**

**I.D. SPINDLE MOTOR5: HP**

### **-EQUIPPED WITH-**

**RED HEAD TYPE ID SPINDLE**

**HYDRAULIC TABLE FEED**

**COOLANT SYSTEM**



**PRICE.....\$14,900**

Best Regards,

**Mike Heim - Sales Manager**



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**CINCINNATI  
MILACRON**

Cincinnati Milacron-Heald Corp.  
Worcester, Mass. 01606  
Made in U.S.A.



**KEEP DOORS CLOSED**

PRODUCT GRINDER

MODEL NO. 273A SERIAL NO. 46045

POWER 140 VOLTS 60 ~ 3 Ø

FULL LOAD CURRENT 13 AMPS. CONTROL 120 VOLTS

LARGEST MOTOR WHEELHEAD AMPS. 6.7

WIRING DIAGRAM WD8779

2-5688

